# N2702L 1981 Cessna 414A

# FAA Form 337s

MSN: 414A-0608



Prepared by the worldwide aviation specialists at RidgeAire, Inc.

6
US Department
of Transportation
Federal Aviation
Administration

## **MAJOR REPAIR AND ALTERATION**

Exp: 04/30/2023		or FAA Use Only
OMB No. 2120-0020 Electronic Tracking Number		Electronic Tracking Number

(Airframe, Powerplant, Propeller, or Appliance) INSTRUCTIONS: Print or type all entries. See Title 14 CFR §43.9, Part 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. §44701). Failure to report can result in a civil penalty for each such violation. (49 U.S.C. §46301(a)) Nationality and Registration Mark Serial No. N2702L 414A-0608 1. Aircraft Make Model Series Textron (Cessna) 414A Name (As shown on registration certificate) Address (As shown on registration certificate) Address 101 Nance St. X Stallion Ventures, LLC 2. Owner City Jacksonville State Texas 75766 Country United States 3. For FAA Use Only 5. Unit Identification 4. Type Repair Alteration Unit Make Model Serial No. (As described in Item 1 above) 1 **AIRFRAME POWERPLANT PROPELLER** Type **APPLIANCE** Manufacturer 6. Conformity Statement A. Agency's Name and Address B. Kind of Agency **Thomas Hunter** U. S. Certificated Mechanic Manufacturer 3563 FM 1857 S. Foreign Certificated Mechanic C. Certificate No. Rusk State TX City Certificated Repair Station 3554698 AP/ IA 75785 Zio Country Certificated Maintenance Organization D. I certify that the repair and/or alteration made to the unit(s) identified in item 5 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge. Extended range fuel Signature/Date of Authorized Individual per 14 CFR Part 43 Thomas Hunter 10/21/2024 App. B 7. Approval for Return to Service Pursuant to the authority given persons specified below, the unit identified in item 5 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is ✓ Approved Rejected FAA Flt. Standards Persons Approved by Canadian Maintenance Organization Manufacturer Department of Transport Inspector BY Other (Specify) Inspection Authorization **FAA** Designee Repair Station Signature/Date of Authorized Individual Certificate or Designation No. 3554698 AP/IA **Thomas Hunter** 10/21/2024

#### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

	N2702L	10/21/2024
	Nationality and Registrati	ion Mark Date
placed the standard Cessna oil drain plug with ed July 28, 1987, installed in accordance with 4024NM or later FAA approved revision.	Bogert Aviation quick drain per Bo Bogert Aviation Installation Instruct	gert Aviation Drawing NO. M5- tions as listed on AML No
craft Hobbs 1863.4		

Phone: (509) 736-1513 (509) 272-0280 3606 N. Swallow Ave. Pasco, WA 99301, USA info@bogert-av.com

#### Cessna Oil Quick Drain STC#SA4024NM Parts List

#### Applicable to:

Cessna 210 Series, 337 Series, 310 Series, 320 Series, 401,402,404,411 & 421 Series Aircraft

The valve and probe are manufactured by Auto-Valve Corporation, in Dayton Ohio. The BJ107 and 107B1 part numbers are Auto-Valve part numbers. The Piper (yes, Piper part numbers, not Cessna) can be ordered through a Piper Parts Distributor or Flightcraft. Flightcraft's telephone number is (800) 547-9307 and their fax number is (503) 281-9987.

We last checked price and availability on these parts on March 23, 2000. I was quoted \$87.50 for the valve and \$76.56 for the probe. Though part prices keep going up, it is still worth while to complete the modification. Savings on future oil changes may pay for the expense.

If you have questions about the installation please call us at Bogert Aviation. Our contact numbers are listed above. Please call a part house for current price and availability.

Per engine you will need the following:

1 ea Valve

BJ107 Valve or

Piper part #492-283

1 ea Probe

107B1 Probe or

Piper Part # 481-357

1 ea Gasket

AN900-10

replacement o-ring for
BJ107 valve
PN 09M-4024NM
Bogert Aviation

Donn Value

09M-PRB 180-AL

#### United States of America

#### Department of Transportation—Federal Ablation Administration

# Supplemental Type Certificate

Number SA4024NM

This certificate, issued to

Bogert Aviation

corlifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part \* of the \*

Regulations. \*

Original Graduct — Type Carlificate Number: \* See attached FAA Approved Model List(AML)
No. SA4024NM for list of approved airplane
models and applicable airworthiness

regulations.

Description of Tape Design Change: Replace the standard Cessna oil drain plug with a Bogert Aviation quick drain per Bogert Aviation Drawing No. M5-1, dated July 28, 1987, and installed in accordance with Bogert Aviation Installation Instructions as listed on AML No SA4024NM, or later FAA approved revision.

NOTE: This drain is applicable to Teledyne Continental engines only.

Limitations and Conditions: Approval of this change in type design applies basically to the above model aircraft only. This approval should not be extended to other aircraft of this model on which other previously approved modifications are incorporated unless it is determined that the interrelationship between this change and any of those other previously approved modifications, including changes in type design, will introduce no adverse effect upon the airworthiness of that aircraft. A copy of this Certificate and FAA Approved Model List (AML) No. SA4024NM dated April 12, 1989, must be maintained as part of the permanent records for the modified aircraft.

This certificate and the supporting date which is the basis for approval shall remain in effect until sur-

rendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the

Federal Aviation Administration.

Date of application: July 28, 1987

Sinte reissued!

Wale of issuance: October 5, 1987

Tale ununded:

April 12, 1989



By direction of the Administrator

Stewart K miller Acting Assistant Manager, Seattle Aircraft Certification Office

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.

#### FAA APPROVED MODEL LIST (AML) HO. 8A4024XH

FOR

#### INSTALLATION OF ENGINE OIL QUICK DRAIN

,				•		I 6	sue Date: April 12	, 1989
item	AURCRAFT MAKE	AIRCRAFT MODEL	ORIGINAL TYPE CERTIFICATE NUMBER	CERTIFICATION BASIS FOR ALTERATION	1	AA SEALED DRAWING/ WING LIST REVISION NO. AND DATE	AFM SUPPLEMENT NUMBER/DATE	AHL AHENDMENT DATE
1	CESSYA	210J thru 210R, T210J thru T210R, P210H thru P210R	3421	CAR 3 dated 5/13/56 and Amendments as listed on ICOS No. 3A21.		Revision 1 08/08/88	. и/а	
		337 thru 337H, 1337B thru 1337H, and P337H	AGCE	CAR 3 dated 5/15/56 and Accordments as listed on TCDS No. ASCE.		08/08/88 Na Revision	R/A	
		510 thru 310R, 1310P thru 1310R	3A10	CAR 3 dated 5/15/56 and Amendments as listed on TCDS No. 3A10.	5 <b>c</b>	08/08/88 No Revision	H/A	
	į	320 thru 320P, 340, and 340A		CAR 3 deted 5/15/56 and Amendments as listed on TCDS No. 3A25.	50	08/08/88 No Revision	A/K	
Physical study on one and pic person facility on page 1.		401 thru 4018, 402 thru 402C, 511, 411A, 114, 414A, and 421 thru 421C		CAR 3 dated 5/19/96 and Amendments and portions of FAR 23 as listed on TCDS No. A7CE.	50 ∻Ł.	08/08/68 No Revision	N/A	

#### Page 1 of 2

ITEH	AIRCRAFT MAKE	Aircraft Kodel	ORIGINAL TYPE CERTIFICATE NUMBER	CERTIFICATION BASIS FOR ALTERATION	t D	A SEALED RAWING/ ING LIST REVISION NO. AND DATE	AFM SUPPLEMENT NUMBER/DATE	ANL AMENDHENT DATE
	CESSNA (continued)			FAR 23 dated 2/1/65 with Amendments, Equiv- alent Levels of Safety, and Exemptions as shown on TUDS No. A25CE.	50	88/80/80 No Revision	. A/R	

FAA Approveds Manager K. M. (Co.
Acting Assistant Hanager, Seattle
Aircraft Certification Office

Date: April 12, 1989

#### FAA APPROVED MODEL LIST (AML) NO. SA4024NH

FOR

#### INSTALLATION OF ENGINE OIL QUICK DRAIN

Issue Date: April 12, 1989 FAA SEALED DRAWING/ CERTIFICATION ORIGINAL AML DRAWING LIST BASIS TYPE AMENDMENT DATE REVISION NO. SUPPLEMENT CERTIFICATE FOR AIRCRAFT AIRCRAFT AND DATE NUMBER/DATE NUMBER NUMBER ALTERATION MODEL ITEH MAKE n/a Revision 1 CAR 3 dated 5/15/56 and 5A 3A21 CESSNA 210J thru 1 08/08/80 Amendments as listed on 210R, T210J thru T210R, TCDS No. 3A21. P210H thru P210R n/A 08/08/88 CAR 3 dated 5/15/56 and 5B A6CE |337 thru Amendments as listed on TCDS No. A6CE. No Revision 337H, T337B thru T337H, and P337H 08/08/88 n/A CAR 3 dated 5/15/56 and 5¢ 310 thru 310R, 7310P thru 7310R 3A10 No Revision Amendments as listed on TCDS No. 3A10. R/A 5C 08/08/69 CAR 3 dated 5/15/56 and 3A25 320 thru No Revision Amendments as listed on 320F, 340, and 340A TCDS No. 3A25. 5C 08/08/88 N/A CAR 3 dated 5/15/56 and A7CE 401 thru No Revision Amendments and portions of FAR 23 as listed on 401B, 402 thru 4020, TCDS No. A7CE. 411, 411A, 414, 414A, end 421 thru 421C

Page 1 of 2

						Isa	sue Date: April 12	1989
ITEN	AIRCRAFT MAKE	Aircraft Kodel	ORIGINAL TYPE CERTIFICATE NUMBER -	CERTIFICATION BASIS FOR ALTERATION	FAA SEALED DRAWING/ DRAWING LIST REVISION NO. SUPP		afh Supplehent Number/Date	AHL THENDHENT STAD
		404	A25CE	FAR 23 dated 2/1/65 with Amendments, Equiv- alent Levels of Safety, and Exemptions as shown on TCDS No. A25CE.	50	08/08/88 No Revision	h/A	

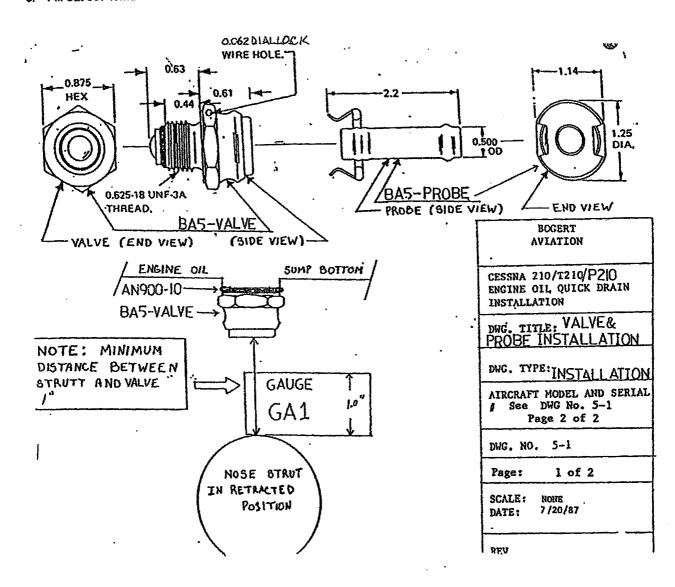
FAA Approveds

Acting Assistant Manager, Seattle
Aircraft Certification Office

Date: April 12, 1989

#### Installation Instructions #5A Cessna 210, T210, P210 Engine Oil Quick Drain

- 1. Open nose gear doors and unhook the actuator rods.
- 2. Remove engine oil drain plug and drain engine oil.
- 3. Install oil quick drain P.N. (BA-5-Valve) using 1 each AN900-10 crush gasket and safety wire to engine oil sump as per original drain plug.
- 4. Jack the aircraft up and retract the nose gear.
- 5. Using clearance gauge P.N.(GA1) check the clearance between the nose gear strut and the end of the valve assembly. Clearance must not be less than one inch. (Ref. Dwg. 5-1)
- 6. If the clearance between the strut and valve is at least one inch, fill engine oil, extend landing gear and hook up gear doors.
- 7. Run engine and check for leaks
- 8. Fill out log books.
- 9. Fill out 337 form.



#### CESSNA AIRCRAFI, SERIAL NUMBERS

		SE	RIALS		EN(	SINE
MODEL	YEAR	Beginning	Ending	GROSSIT.O. WT.	Model	Horsepower
TURBO-SYSTEM CENTURION		T210-0308	T210-0392	3400	TS:0-520-C	285
CENTURION LI)	1969	21059062	21059199	3400	10-520-3	285
TURBO-SYSTEM CENTURION	-	T210-0393	T210-0454	3400	TS10-520-H	285
NTURION (K)	1970	21059200	21059351	3800	10-520-L	300*
TURBO CENTURION	1310	21059200	21059351	3800	TS10-520-H	285
HTURION (K)	1971	21059352	21059502	3800	10-520-L	300*
TURBO CENTURION	1311	21059352	21059502	3600	TSI0-520-H	285
NURION (L)	1972	21059503	21059719	3800	10-520-L	300-
TURBO CENTURION	1316	21059503	21059719	3800	TS:0-520-H	285
MIDBION (F)	1973	21059770	21060089	3800	10-520-L	300*
TURBO CENTURION	1313	21059720	21060089	3800	TS40-520-H	285
			2106053		10-520-L	300*
ENTURION (L)	1974	21060090			1510-520-H	285
TUABO CENTURION		21060090	2106053 2106103		10-520-L	300*
ENTURION (C)	1975	21060540			TS:0-520-H	285
TURBO CENTURION		21860540	2106103		10-520-L	300*
ENTURION (L)	1976	21061040	2106157		TS10-520-H	285
TURBO CENTURION		21061040	2106157			300*
ENTURION (M)	1977	21061574	2106227	-	10-520-L	310*
TURBO CENTURION		21061574	' 2106227		TS10-520-R	
ENTURION (M)	1978	21062274	2106295		10-520-L	300°
TURBO CENTURION		21062224	2106295		T\$10-520-R	310*
ENTURION (N)	1979	21062955	2106364		10-520-L	300*
TURBO CENTURION		21062955	·-· 2106364	10 400 1	* TS10-520-R	310*
ENTURION (N)	1980	21063641	210641	35 3800	. 10-520-1	300*
TURBO CENTURION		21063641	210641	35 4000	T\$10-520-R	310*
ENTURION (N)	1981	21064136	210645	35 3800	10-520-L	300*
TURBO CENTURION	-30-	21064136	210645		TS10-520-R	310*
ENTURION (N)	1982	21064536	210647		10-520-L	300*
TURBO CENTURION		21064536	210647	-	TSIO-520-R	310**
CENTURION (N)	1983	21064773	210648	. •	10-520-L	300*
TURBO CENTURION	1700	21064773	210648		TS10-520-R	310*
	1984	21064823	210648	••	10-520-L	300*
CENTURION [N)	1794	21064823	210648		TS10-520-R	310*
TURBO CENTURION	****			-	10-520-L	300-
CENTURION (R)	1985	21064898	210549		TS10-520-CE	325
TURBO CENTURION		21054898 .	210649			300*
CENTURION (R)	1986	21064950		3850	10-520-L	
TURBO CENTURION		21064950		4100	TS10-520-CE	325
PRESSURIZED CENTURION (N)	1978	P21000001	P210001		TS:0-520-P	310*
PRESSURIZED CENTURION (N)	1979	P21000151	P210003		TS10-520-P	310*
PRESSURIZED CENTURION (N)	1980	P21000386	P210005	90 4000	TS10-520-P	310*
PRESSURIZED CENTURION (N)	1981	P21000591			TS10-520-P	310*
PRESSURIZED CENTURION (N)	1982	P21000761	P210001	111 4000	TS10-520-AF	
PRESSURIZED CENTURION (N)			P210008	334 4000	TS10-520-AF	310
PRESSURIZED CENTURION (N)		None				
PRESSURIZED CENTURION (R)					TS10-520-CE	325
PRESSURIZED CENTURION (R)						
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BOGERT AVIATION 308 S. PERRY PLACE KENNEWICK, WA 99336 (509) 736-15/3 (800) 627-8088

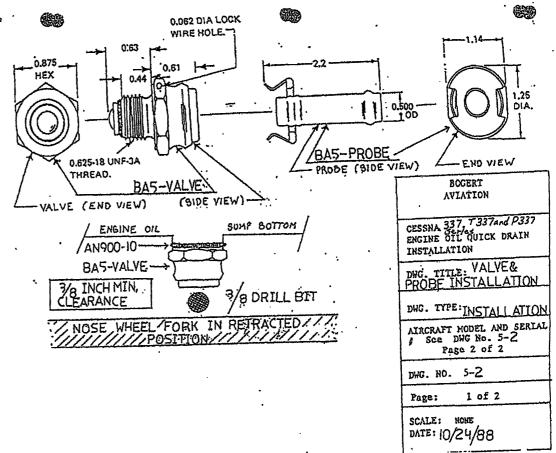
BOGERT
AVIATION
CESSNA 210/T210/P210
ENGINE OIL QUICK DRAIN
INSTALLATION
DWG. TITLE: VALVE&
PROBE INSTALLATION
DWG. TYPE:INSTALLATION
AIRCRAFT MODEL AND SERIAL
# See DWG No. 5-1
Page 2 of 2
DWG. NO. 5-1
PAGE: 2 of 2
SCALE: NONE
DATE: 7/20/87

REV.

#### Date:8-8-88

#### INSTALLATION INSTRUCTIONS RSB CESSNA 337, T337 and P337 ENGINE OIL QUICK DRAIN

- Open nose gear doors and unhack the actuator rods.
- 2. Remove engine oil drain plug and drain engine oil.
- Install oil quick drain PN(BAS-Vaive) using loa ANSOO-10 crush gaskot and safty wire to engine oil sump as per original drain plug.
- A. Jack the miscraft up and retract the mose gear.
- S. Using a 3/8 inch drill bit shank, check the clearance between the nose goar strut fork and the end of the valve assembly. Clearance must not be less than 3/8 inch. (Ref. Drw. 5-2)
- If the clearance between the strut and valve is at least 3/8 inch, fill engine oil, extend landing gear and hook up gear doors.
- 7. Run engine and check for leaks.
- 8. Fill out log books.
- 9. Fill out 337 Form .



#### CESSNA AIRCRAFT SERIAL NUMBERS

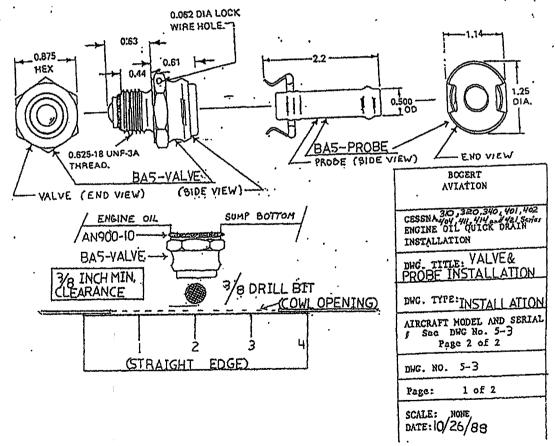
 FAA	MODGL-				SERIALS				•	NGINE
	MT CODE	MODEL		YEAR	Beginning	Ending *	GROSS/T,O.	WT.	Model	Horsepower
57-02	SUPER SKYKA	STER	1965	2370	3001	33700239	4200		-¢&o	210
57-04	SUPER SKYMA		1966	3370		33700525	4200		-C & D	210
57-06	SUPER SKYMA	STER (8)	1967	3370		33700755	4300		-C & O	210
57-07	. TURBO Engl	ne Option	•	3370		33700755	4380		60 A/B	210
57-12	SUPER SKYMA		1968	3370		33700978	4400	10-360		210
57-14	TURBO Engl			2370		33700978	4500		60-A/B	210
57-17	SUPER SKYMA		1959	3370		33701193	4400	10-360		210
57-19	TURBO Engl			3370		33701193	4500	T\$10-3		210 210
57-21	Super skyma		1970	3370		33701316	4440	10-260		210
57-23		er sxymaster		3370		33701316	4630	T\$10-3		210
57-25	Super skyma		1971	3370		33701398	4530	10-360		210
57-24		er skymaster		3370		33701398	4630	TSIO.	10V-X	210
57-25	Skymaster (		1972	3370		33701462	4630	10-360		210
57-30	SKYMASTER (		1973	3370		33701550	4630	10-360		
57-00	SKYMASTER (		1974	3370	1551	33701605	4630	10-360		210
57-30	Skymaster (		1975	3370		33701871	4530	10-360		210
57-30	SKYMASTER (		1976	3370		33701748	4630	10-360		210
57-30	SKYMASTER (		1977	3370		33701815	4630	10-360		210.
57-32	SKYMASTER		1978	3370		33701874	4630	10-360		210
57-33	Turbo sky			3370		33701874	4630	TSIO-		210
57-32	SKYMASTER (		1970	3370		33701921	4630	10-36		210
57-33	TURBO SKY	Master		3370		33701921	4630	TSIO-		. 210
57-32	SKYMASTER (	H)	1980	3370		33701951	4630	10-06		210
57-33	Turbo sky	Master		3370	1922	33701951	4630	1210~	360-IIB	210
57-26	PRESSURIZED	SKYMASTER (G)	1973	P337	0001	P3370148	4700	TS10-		225
57-26	PRESSURIZEO	SKYMASTER (0)	1974	P337		P3370193	4700	TEIO-		225
57-26		SKYMASTER (G)	1975	P337		P3370225	4700	TSIO-		225
57-26		SKYMASTER (G)	1976	P337	0226	P3370257	4700	T\$10-		225 225 225
57-26		SKYMASTER (G)	1977	P337		P3370292	4700	T\$10-		225
57-31	PRESSURIZED	SKYMASTER (H)	1978	P337	D293.	P3370318	4700	TSID-	350-C	225
57-31		SKYMASTER (H)	1979	P337		P3370341	4700	TSIO-	360-C	225 225 225
57-31		SKYMASTER (H)	1980	P337		P3370356	4700	TS10-	360-CB	225

BOGERT AVIATION
CESSNA 337, T337and P337 ENGINE OIL QUICK DRAIN INSTALLATION
DWG. TITLE: VALVE& PROBE INSTALLATION
DWG. TYPE:INSTALL ATION
AIRCRAFT MODEL AND SERIAL F See DWG No. 5-2 Page 2 of 2
DWG. NO. 5-2
Page: 2 of 2 ·
SCALE: NONE DATE: 10/24/88 -
j

#### Date: 8-6-88

#### INSTALLATION INSTRUCTIONS #5C CEBSNA 310,320,340 and all 400 series Aircraft ENGINE Oil QUICK DRAIN

- 1. Open oil drain access plates or doors.
- Remove engine oil drain plugs and drain engine oil.
- Install an oil quick drain PN(BAS-Valve) using ima AN900-10 crush gasket and safty wire to each ongune oil summ as per original drain plugs.
- 4. Using a 3/8 inch drill bit shank and a straight edge check the clearance between the oil drain door or plate and the end of the valve assembly. Clearance must not be loss than 3/8 inch. (Ref. Drw. 5-3)
- 5. If the clearance between the door or plate and valve is at least 3/8 inch. fill engine oil.
- 7. Run engines and check for leaks.
- 6. Fili out log books.
- 9. Fill out 337 Form .



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BOGERT
ΚΟΙΤΑΙΥΛ

CESSNA 30,320,340,401,402 CESSNA 404,411,414 and 421 Scries ENGINE OIL QUICK DRAIN INSTALLATION

DWG. TITLE: VALVE&
PROBE INSTALLATION

DWG. TYPE: INSTALL ATTON

AIRCRAFT MODEL AND SERIAL F See DWG No. 5-3
Page 2 of 2

DWG. NO. 5-3

Page:

2of 2

SCALE: .. NONE DATE: 10/26/88

1 14000		1	SEF	Serials		·	ENGINE
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	TURIO-SYSTEM 310P		11070001	31000260	35		8 ;
	2100	£	3100001	31000130	8	07-27-0	12
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U.S. Department
of Transportation
Federal Aviation
Administration

# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020	Electronic Tracking Number
11/30/2007	

For FAA Use Only

Federal Aviate Administration				<b>-</b> ,	о о . р . ш	,	, point	J., J.	, .pp	′		İ		
instructions		sition of	this f	form.	s. See Title 14 of This report is re									
	Nationality USA		gistrati 270:		rk				Serial No. 414A0608					
1. Aircraft	Make CESSNA	A.							Model 414A	·		Serie	es	
2. Owner	4		•		on certificate)	· · · · · · · · · · · · · · · · · · ·			Address (As show 600 S GERM CONWAY, AR 72034-7027	AN L	N UNI		e)	
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Designation				_										15-January-2019

#### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

			USA	N2702L	Jan-15-2019
			Nationality an	d Registration Mark	Date
EMOVED:			•	· ·	
YΤΥ	MAKE/MODEL	P/N			
ea	Garmin GTX-327	011-00490-00			
ea	ARC RT-859A	42260-1028			
NSTALLED:					
YΤΥ	MAKE/MODEL	P/N			
ea	Garmin GTX-345	011-03302-00			
sec 5, sec	6, sec 7, sec 8, sec 11, 0	with Garmin GTX-345 AML STC I/I Ch 10 sec 1, sec 2, Ch 11 sec 1, sec c 18, sec 19, sec 20, Ch 12, sec 1,	c 3, sec 4, sec 5, sec 6, se	c 7, sec 8, sec 9 sec	c 10, sec 11, sec 12, se
	min GTX-345 ADS-B trar proved Garmin GTX-345 F	nsponder. Flight Manuał Supplement, dated 12	2/21/2017 must be on boar	d the aircraft at all tir	mes.
	load analysis was perforn	ned and it was determined that the	total continuous electrical l	oad does not exceed	d the output of the aircr
lternator. he aircraft v	veight and balance, and e	quipment list have been revised to	reflect these alterations.		
		allation see FAA CRS# XKWR110B			
	installation are as follows				
ncluded Ga	rmin document # 190-007	'34-15 Rev.5, GTX-345 Instructions	For Contiuned Airworthine	ss, in the aircraft ma	aintenance records.
			END		
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#### U.S. Department of Transportation Federal Aviation Administration

# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

orm Approved MB No. 2120-0020	Electronic Tracking Number
1/20/2007	

For FAA Use Only

Federal Aviat Administration	.1011	HIIIIa	ille, r	Owerplant	, 1 10	pen	ei, Oi	Appliance	,		İ	
instructions		ition of t	his form.									ent revision thereof) for ult in a civil penalty for each
	Nationality USA	•	tration Ma	ark				Serial No. <b>414A0608</b>			·-··	
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have b	een made ir	accord	ance witl		ts of Pai	rt 43 c						se or attachments hereto nat the information
Extended ra per 14 CFR App. B			Sign	ature/Date of Au	thorized	Indivi	dual					BRADY N TERRY
								to Service				
Administra	tor of the f	Federal		ons specified be Administration		e unit	_	d in item 5 wa proved	as ins	spected Rejecte		manner prescribed by the
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#### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished (If more space is required, attach additional s	heets. Identify with aircraft nationality	and registration r	nark and date work co	ompleted.)
		USA	N2702L	Oct-11-2012
	1	Nationality and	Registration Mark	Date
N2702L	C414A S/N 010-00330-53		12-0	CT-2012
1. REMOVED A BENDIX ART161A RADAR AIRCRAFT RADIO CORPORATION (ARC) 1 PANEL MOUNTED COMM CONTROL UNIT C-1048A PANEL MOUNTED NAV CONTROL PANEL MOUNTED AREA NAVIGATION (RN AN ARC C876A DME IND, AN ARC C1046A	000 SERIES REMOTE COMMUNICA AN ARC 1000 SERIES REMOTE MC UNIT, AN ARC R-1043A REMOTE M AV) COMPUTER, AN ARC 800 SERI	TION (COMM) TR JUNTED NAVIGA JOUNTED GLIDE ES DISTANCE M	RANSCEIVER (XCVR TION (NAV) RECEIV SLOPE (G/S) REC, A EASURING EQUIPM	), AN ARC C-1038A ER (REC), AN ARC AN ARC RN878A ENT (DME) R/T UNIT,
2. RELOCATED AN EXISTING GARMIN GN AND INSTALLED A COMANT CI505-TNC N				
3. RELOCATED THE EXISTING PRIMARY NUMBER (S/N) 97103643, TO THE SECONI REMOVED ARC 1000 SERIES NAV/COMM THE GARMIN 400 SERIES INSTALLATION PARAGRAPHS 201, 202, AND 203; AC 43.1 AND 11-96; AND MEETS THE REQUIREME WAS ORIGINALLY APPROVED FOR INSTADATE OF JULY 25, 2002. THE GNS430 WAGLOBAL POSITIONING SYSTEM (GPS) AND DISPLAY, THE SECONDARY NAV INPUTS SECONDARY NAV/COMM AUDIO INPUTS	DARY NAV/COMM POSITION IN THE PANEL MOUNTED CONTROL UNITS MANUAL, P/N 190-00140-02, REVISION 3-1B CHANGE 1, PARAGRAPHS 11- NTS OF AC 20-138. THE GNS430 IS LLATION UNDER STC NUMBER SAI S INTERFACED TO THE EXISTING IT, THE EXISTING ARC 101049A NAV OF THE EXISTING ARC 800B INTER	PRIMARY RADI INSTALLATION (REV) T, DAT 30, 11-31, 11-32, MANUFACTURE 20705WI, DATED COMM ANTENNA IND FOR COUR RATED FLIGHT	O STACK VACATED ON COMPLETED IN A ED JUNE 17, 2010; A 11-47, 11-48, 11-66, D UNDER TSO C129 OCTOBER 2, 1998, A (ANT) SYSTEM, TH ISE DEVIATION INDI-	BY THE PREVIOUSL' ACCORDANCE WITH AC 43.13-2B, 11-76, 11-77, 11-89, A CLASS A1, AND WITH AN AMMENDED BE EXISTING GA56 CATOR (CDI)
4. THE COMANT CI505 NAV ANT DIPLEXE TO THE EXISTING NAV ANT SYSTEM TO I INSTALLATION COMPLETED IN ACCORDA PARAGRAPHS 12-11 AND 12-14.	PROVIDE NAV AND GLIDE SLOPE R	<b>ECEIVER SIGNA</b>	L INPUTS TO THE R	ELOCATED GNS430.
5. A GARMIN GNS430 PILOT'S GUIDE, P/N 400/500 SERIES DISPLAY INTERFACES P DISPLAYS PILOT'S GUIDE ADDENDUM, P. FLIGHT MANUAL SUPPLEMENT (FMS) DA COMPLETION OF A FLIGHT TEST EVALUA AIRCRAFT LOGBOOK ENTRY MADE BY A ONLY" MAY BE REMOVED FROM THE PIL	ILOT'S GUIDE ADDENDUM, P/N 190- /N 190-00140-13, REV D; WERE PLA TED <u>0CT 1 2 2012</u> ATION IN ACCORDANCE WITH ADVI N APPROPRIATELY RATED PILOT,	00140-10, REV D CED IN THE AIR _WAS PLACED SORY CIRCULA	); AND A 400/500 SEI CRAFT RECORDS. / IN THE AIRCRAFT R R AC20-138, PARAGI	RIES OPTIONAL A FAA APPROVED ECORDS. UPON RAPH 8c(2), AND AN
6. THE MAXIMUM CONTINUOUS ELECTR PARAGRAPH 11-33. POST-INSTALLATION INSTALLATION MANUALS AND FOUND TO	GROUND CHECKS WERE PERFOR	OF TOTAL RAT	ED CAPACITY PER DANCE WITH THE M	AC 43.13-1B, ANUFACTURER
7. A LOGBOOK ENTRY UNDER WORK OF RECORDS AND EQUIPMENT LIST REVISE		O'IN THE AIRCRA	AFT RECORDS. WEI	GHT AND BALANCE
8. AN OPERATIONAL FLIGHT TEST MUST CERTIFICATE AND ENTERED INTO THE A	BE PERFORMED BY AN APPROPE AIRCRAFT RECORDS TO COMPLY V	ATELY RATED	PILOT WITH AT LEAS REMENTS OF FAR 9	ST A PRIVATE PILOT 91.407(b).
9. INSTRUCTIONS FOR CONTINUED AIR	WORTHINESS ARE ATTACHED AS A	ADDITIONAL SHE	ETS.***END***	
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ADDITIONAL SHEETS ARE ATTACHED



#### U.S. Department of Transportation

#### **Federal Aviation Administration**

#### **INSTRUCTIONS FOR CONTINUED AIRWORTHINESS** ('For Field Approvals-FAA Form 337)

A/C Make: CESSNA

Model: 414A

S/N: 414A0608

Reg. #: N2702L

**Revision: ORIGINAL** 

Date: 15-OCT-2012

These sixteen item checklist are Instructions for Continued Airworthiness (ICA), and are applicable to

the aircraft listed above when the following equipment is installed:

#### SYSTEM:

ITEM	CHECKLIST INFORMATION
1.	Introduction: This section briefly describes the aircraft, engine, propeller, or component that has been altered. Include any other information on the content, scope, purpose, arrangement, applicability, definitions, abbreviations, precautions, units of measurement, referenced publications, and distribution of the ICA as applicable.  Comments: AIRFRAME ALTERATION.
2.	Description: Of the major alteration, its functions, including an explanation of its interface with other systems, if any.  Comments: RELOCATED AN EXISTING GARMIN GNS430 GLOBAL NAVIGATION SYSTEM AND INSTALLED A COMANT CI505-TNC NAV ANTENNA (ANT) DIPLEXER.
3.	Control: Operation information: Or special procedures, if any.  Comments: CONSULT THE GARMIN GNS430 PILOT'S GUIDE, P/N 190-00140-00, REV J; THE GNS430 QUICK REFERENCE GUIDE, P/N 190-00140-01, REV C; THE 400/500 SERIES DISPLAY INTERFACES PILOT'S GUIDE ADDENDUM, P/N 190-00140-10, REV D; THE 400/500 SERIES OPTIONAL DISPLAYS PILOT'S GUIDE ADDENDUM, P/N 190-00140-13, REV D; AND THE FAA APPROVED FLIGHT MANUAL SUPPLEMENT (FMS) FOR DETAILED OPERATING INSTRUCTIONS.
4.	Servicing information: Such as types of fluids used, servicing points, and location of access panels, as appropriate.  Comments: N/A.
5.	Maintenance Instructions: Such as recommended inspection/maintenance periods in which each of the major alteration components are inspected, cleaned, lubricated, adjusted, tested, including applicable wear tolerances and work recommended at each scheduled maintenance period. This section refers to the manufacturers' instructions for the equipment installed where appropriate (e.g., functional checks, repairs, inspections.) It should also include any special notes, cautions, or warnings, as applicable.  Comments: "ON-CONDITION" MAINTENANCE REQUIRED ONLY. CONSULT FAR PART 43, APPENDIX D, SECTION I, FOR RADIO AND ELECTRONIC EQUIPMENT INSPECTIONS DURING ANNUAL AND 100 HOUR INSPECTIONS.
6.	Trouble shooting information: Information describing possible malfunctions, how to recognize those malfunctions, and the remedial actions to be taken.  Comments: CONSULT AC 43.13-1B CHANGE 1, SECTION 2, REGARDING GROUND OPERATIONAL CHECKS FOR AVIONICS EQUIPMENT. CONSULT THE MANUFACTURER MAINTENACE AND INSTALLATION MANUALS FOR DETAILED INFORMATION.

7.	Removal and replacement information: This section describes the order and method of removing and replacing products, parts and any necessary precautions. This section should also describe or refer to manufacturer's instructions to make required tests, trim checks, alignment, calibrations, center of gravity changes, lilting or shoring, etc., if any.  Comments: THE GNS430 IS RACK MOUNTED AND CAN BE REMOVED COUNTER-CLOCKWISE ROATION OF THE 3/32 ALLEN-HEX SCREW LOCATED ON THE UNIT'S FRONT PANEL. THE CI505-TNC NAV ANT DIPLEXER IS LOCATED BEHIND THE COPILOT INSTRUMENT PANEL AND CAN BE ACCESSED BY REMOVAL OF THE GLARE SHIELD ASSEMBLY.
	Diagrams: Of access plates and information, if needed, to gain access for inspection.  Comments: N/A.
	Special inspection requirements: Such as X-ray, ultrasonic testing, or magnetic particle inspection, if required.  Comments: N/A.
	Application of protective treatments: To the affected area after inspection and/or maintenance, if any.  Comments: N/A.
	Data: Relative to structural fasteners such as type, torque, and installation requirements, if any.  Comments: N/A.
	List of special tools: Special tools that are required, if any.  Comments: N/A.
	For commuter category aircraft: The following additional information must be furnished, as applicable:  A. Electrical loads  B. Methods of balancing flight controls  C. Identification of Primary and secondary structures  D. Special repair methods applicable to the airplane.  Comments: N/A.
	Recommended overhaul periods: Are required to be noted on the ICA when an overhaul period has been set by the manufacturer of a component, or equipment. If there is no overhaul period, the ICA should state for item 14: No additional overhaul time limitations.  Comments: NO ADDITIONAL OVERHAUL TIME LIMITATIONS.

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- 15. Airworthiness Limitation Section: Include any "approved" airworthiness limitations identified by the manufacturer or FAA Type Certificate Holding Office (e.g., An STC incorporated in a larger field approved major alteration may have an airworthiness limitation.) The FAA inspector should not establish, alter, or cancel airworthiness limitations without coordinating with the appropriate FAA Type Certificate Holding Office. If there are no changes to the airworthiness limitations, the ICA should state for item 15: "No additional airworthiness limitations" or 'Not Applicable."

  Comments: NOT APPLICABLE.
- 16. Revision: This section should include information on how to revise the ICA. For example, a letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspector accepts the change by signing Block 3 and including the following statement: "The attached revised/new Instructions for Continued Airworthiness (date ) for the above aircraft or component major alteration have been accepted by the FAA, superseding the Instructions for Continued Airworthiness (date )." Once the revision has been accepted, a maintenance record entry will be made, identifying the revision, its location, date of the Form 337.

  Comments: N/A.

#### Note:

Implementation and Record Keeping: For major alterations performed in accordance with FAA Field Approval policy, the owner/ operator operating under part 91 is responsible for ensuring that the ICA is made part of the applicable section 91.409 inspection program for their aircraft. This is accomplished when a maintenance entry is made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., Block 8 of FAA Form 337, dated 5/28/98) along with a statement that the ICA is now part of the aircraft's inspection/maintenance requirements.

For major alterations performed in accordance with a field approval on air carrier aircraft, the air carrier operator is

Responsible for ensuring that the ICA is made part of the applicable inspection/maintenance program for their aircraft. If a procedure is not currently included in the operator's manual to incorporate ICA, this process will need to be appropriately addressed (i.e. the operator submits a revision to its maintenance program to the applicable certificate-holding district office (CHUDO).

For aircraft inspected under an Approved Aircraft Inspection Program (AAIP), the operator will submit a change to the CHDO in accordance with section 135.419 b).

For air carrier aircraft inspected using an annual/IO0 hour inspection program, a reference to the new ICA will be made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., ICA is located/attached to Block 8 of FAA Form 337, dated 5/28/98). In addition, the operator will request a revision to the operator's Operations Specifications, additional maintenance requirements, which incorporates the ICA into the inspection program.

#### Installation Center Repair Station # W1NR105O

Name: WINGS AVIONICS

Address: 421 ERNEST LANCASTER DRIVE FAYETTEVILLE, AR 72701

#### **FAA APPROVED**

AIRPLANE FLIGHT MANUAL SUPPLEMENT Garmin GNS 430 VHF Communications Transceiver / VOR/ILS Receiver / GPS Receiver

Aircraft Make and Model: CESSNA 414A

Reg. No. N2702L

Serial No. 414A0608

For aircraft with an FAA Approved Airplane Flight Manual, this document serves as the FAA Approved Flight Manual Supplement for the Garmin GNS 430. For aircraft that do not have an approved flight manual, this document serves as the FAA Approved Supplemental Flight Manual for the Garmin GNS 430.

The Information contained herein supplements or supersedes the basic Airplane Flight Manual only in those areas listed herein. For limitations, procedures, and performance information not contained in this document, consult the basic Airplane Flight Manual.

Date:\_

**FAA APPROVED** 

Jamie L. Black

Federal Aviation Administration

Little Rock, AR

DATE: 007 1 2 2012

FAA APPROVED

#### Aircraft Make and Model: Cessna 414A N2702L S/N 414A0608

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DATE: OCT 1 2 2012
Page 2 of 10

#### Aircraft Make and Model: Cessna 414A N2702L S/N 414A0608

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DATE: <u>0CT 1 2 2012</u> Page 3 of 10

Aircraft Make and Model: Cessna 414A N2702L S/N 414A0608

#### SECTION I GENERAL

- 1. The GNS 430 System is a fully integrated, panel mounted instrument, which contains a VHF Communications Transceiver, a VOR/ILS receiver and a Global Positioning System (GPS) Navigation computer. The system consists of a GPS antenna, GPS Receiver, VHF VOR/LOC/GS antenna, VOR/ILS receiver, VHF COMM antenna and a VHF Communications Transceiver. The primary function of the VHF Communication portion of the equipment is to facilitate communication with Air Traffic Control. The primary function of the VOR/ILS Receiver portion of the equipment is to receive and demodulate VOR, Localizer, and Glide Slope signals. The primary function of the GPS portion of the system is to acquire signals from the GPS system satellites, recover orbital data, make range and Doppler measurements, and process this information in real-time to obtain the user's position, velocity, and time.
- 2. Provided the Garmin GNS 430's GPS receiver is receiving adequate usable signals, it has been demonstrated capable of and has been shown to meet the accuracy specifications for:
  - VFR/IFR enroute, terminal, and non-precision instrument approach (GPS, Loran-C, VOR, VOR-DME, TACAN, NDB, NDB-DME, RNAV) operation within the U.S. National Airspace System in accordance with AC 20-138.
  - One of the approved sensors, for a single or dual GNS 430 installation, for North Atlantic Minimum Navigation Performance Specification (MNPS) Airspace in accordance with AC 91-49 and AC 120-33.
  - The system meets RNP5 airspace (BRNAV) requirements of AC 90-96 and in accordance with AC 20-138 and JAA GAI-20 ACJ 20X4, provided it is receiving usable navigation information from the GPS receiver.

Navigation is accomplished using the WGS-84 (NAD-83) coordinate reference datum. Navigation data is based upon use of only the Global Positioning System (GPS) operated by the United States of America.

DATE: OCT 1 2 2012

FAA APPROVED

#### Aircraft Make and Model: Cessna 414A N2702L S/N 414A0608

#### SECTION II LIMITATIONS

The Garmin GNS 430 Pilot's Guide, P/N 190-00140-00, Rev. A, or later appropriate revision, must be immediately available to the flight crew whenever navigation is predicated on the use of the system. In addition to the Pilot's Guide, the 400/500 Series Garmin Optional Displays Pilot's Guide Addendum P/N 190-00140-13 Rev G, or later appropriate revision also must be immediately available to the flight crew if lightning detection, or Traffic Information Service (TIS) are interfaced to the system.

The 400/500 Series Display Interfaces Pilot's Guide Addendum P/N 190-00140-10 Rev D, or later appropriate revision also must be immediately available to the flight crew if the BFGoodrich WX-500 Stormscope® or the BFGoodrich SKYWATCH™ Traffic Advisory System (TAS) is installed.

2. The GNS 430 must utilize the following or later FAA approved software versions:

Function	Sub-Systen	n Version			
	Main	GPS	COM	VOR/LOC	G/S
Initial Approval	2.00	2.00	2.00	1.25	2.00

The Main software version is displayed on the GNS 430 self test page immediately after turnon for 5 seconds. The remaining system software versions can be verified on the AUX group sub-page 2, "SOFTWARE/DATABASE VER".

- 3. IFR enroute and terminal navigation predicated upon the GNS 430's GPS Receiver is prohibited unless the pilot verifies the currency of the data base or verifies each selected waypoint for accuracy by reference to current approved data.
- 4. Instrument approach navigation predicated upon the GNS 430's GPS Receiver must be accomplished in accordance with approved instrument approach procedures that are retrieved from the GPS equipment data base. The GPS equipment database must incorporate the current update cycle.
  - (a) Instrument approaches utilizing the GPS receiver must be conducted in the approach mode and Receiver Autonomous Integrity Monitoring (RAIM) must be available at the Final Approach Fix.
  - (b) Accomplishment of ILS, LOC, LOC-BC, LDA, SDF, MLS or any other type of approach not approved for GPS overlay with the GNS 430's GPS receiver is not authorized.

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#### Aircraft Make and Model: Cessna 414A N2702L S/N 414A0608

- (c) Use of the GNS 430 VOR/ILS receiver to fly approaches not approved for GPS require VOR/ILS navigation data to be present on the external indicator.
- (d) When an alternate airport is required by the applicable operating rules, it must be served by an approach based on other than GPS or Loran-C navigation, the aircraft must have the operational equipment capable of using that navigation aid, and the required navigation aid must be operational.
- (e) VNAV information may be utilized for advisory information only. Use of VNAV information for Instrument Approach Procedures does not guarantee Step-Down Fix altitude protection, or arrival at approach minimums in normal position to land.
- 5. If not previously defined, the following default settings must be made in the "SETUP 1" menu of the GNS 430 prior to operation (refer to Pilot's Guide for procedure if necessary):
  - (a) dis, spd ........ m kt (sets navigation units to "nautical miles" and "knots")
  - (b) alt, vs ......ft fpm (sets altitude units to "feet" and "feet per minute")
  - (c) map datum .. WGS 84 (sets map datum to WGS-84, see note below)
  - (d) posn .....deg-min (sets navigation grid units to decimal minutes)

NOTE: In some areas outside the United States, datums other than WGS-84 or NAD-83 may be used. If the GNS 430 is authorized for use by the appropriate Airworthiness authority, the required geodetic datum must be set in the GNS 430 prior to its use for navigation.

FAA APPROVED DATE: Page 6 of 10

Aircraft Make and Model: Cessna 414A N2702L S/N 414A0608

### SECTION III EMERGENCY PROCEDURES

#### **ABNORMAL PROCEDURES**

- 1. If Garmin GNS 430 navigation information is not available or invalid, utilize remaining operational navigation equipment as required.
- 2. If "RAIM POSITION WARNING" message is displayed the system will flag and no longer provide GPS based navigational guidance. The crew should revert to the GNS 430 VOR/ILS receiver or an alternate means of navigation other than the GNS 430's GPS Receiver.
- 3. If "RAIM IS NOT AVAILABLE" message is displayed in the enroute, terminal, or initial approach phase of flight, continue to navigate using the GPS equipment or revert to an alternate means of navigation other than the GNS 430's GPS receiver appropriate to the route and phase of flight. When continuing to use GPS navigation, position must be verified every 15 minutes using the GNS 430's VOR/ILS receiver or another IFR-approved navigation system.
- 4. If "RAIM IS NOT AVAILABLE" message is displayed while on the final approach segment, GPS based navigation will continue for up to 5 minutes with approach CDI sensitivity (0.3 nautical mile). After 5 minutes the system will flag and no longer provide course guidance with approach sensitivity. Missed approach course guidance may still be available with 1 nautical mile CDI sensitivity by executing the missed approach.
- 5. In an in-flight emergency, depressing and holding the Comm transfer button for 2 seconds will select the emergency frequency of 121.500 MHz into the "Active" frequency window.

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DATE: 00T 1 2 2012
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Aircraft Make and Model: Cessna 414A N2702L S/N 414A0608

#### SECTION IV NORMAL PROCEDURES

#### 1. DETAILED OPERATING PROCEDURES

Normal operating procedures are described in the Garmin GNS 430 Pilot's Guide, P/N 190-00140-00, Rev. A, or later appropriate revision. Normal operating procedures for the Traffic Information Service (TIS) interface, and the Weather Data Link interface are described in the 400/500 Series Garmin Optional Displays Pilot's Guide Addendum, P/N 190-00140-13, Rev G, or later appropriate revision.

Normal operating procedures for the BFGoodrich WX-500 Stormscope® or the BFGoodrich SKYWATCH<sup>TM</sup> Traffic Advisory System (TAS) interface are described in the 400/500 Series Display Interfaces Pilot's Guide Addendum P/N 190-00140-10 Rev D, or later appropriate revision.

#### 2. PILOT'S DISPLAY

The GNS 430 System data will appear on the Pilot's Secondary Course Deviation Indicator (CDI) located in the pilot instrument panel. The source of data is either GPS or VLOC as annunciated on the display above the CDI key located on the GNS430.

NOTE: It is the pilot's responsibility to assure that published or assigned procedures are correctly complied with. Course guidance is not provided for all possible ARINC 424 leg types. See the GNS 430 Pilot's Guide for detailed operating procedures regarding navigation capabilities for specific ARINC 424 leg types.

#### 3. AUTOPILOT / FLIGHT DIRECTOR OPERATION

Coupling of the GNS 430 System steering information to the autopilot/flight director can be accomplished by engaging the autopilot/flight director in the NAV or APR mode, and selecting the NAV2 function switch located on the Autopilot Mode Selector.

When the autopilot/flight director system is using course information supplied by the GNS 430 System, the course pointer on the Secondary CDI must be manually set to the desired track (DTK) indicated by the GNS 430. For detailed autopilot/flight director operational instructions, refer to the FAA Approved Flight Manual Supplement for the autopilot/flight director.

#### 4. CROSSFILL OPERATIONS

Crossfill Operations is not available for this installation.

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Aircraft Make and Model: Cessna 414A N2702L S/N 414A0608

#### 5. AUTOMATIC LOCALIZER COURSE CAPTURE

By default, the GNS 430 automatic localizer course capture feature is enabled. This feature provides a method for system navigation data present on the external indicators to be switched automatically from GPS guidance to localizer / glide slope guidance as the aircraft approaches the localizer course inbound to the final approach fix. If an offset from the final approach course is being flown, it is possible that the automatic switch from GPS course guidance to localizer / glide slope course guidance will not occur. It is the pilot's responsibility to ensure correct system navigation data is present on the external indicator before continuing a localizer based approach beyond the final approach fix. Refer to the GNS 430 Pilot's Guide for detailed operating instructions.

#### 6. DISPLAY OF LIGHTNING STRIKE DATA

For installations that interface the BFGoodrich WX-500 Stormscope and the GNS 430, lightning strike data detected by the WX-500 will appear on the GNS 430. For detailed operating instructions regarding the interface of the GNS 430 with the WX-500, refer to the WX-500 Pilot's Guide and the 400/500 Series Display Interfaces Pilot's Guide Addendum, P/N 190-00140-10, Rev D, or later appropriate revision for the WX-500 Stormscope interface.

#### 7. DISPLAY OF TRAFFIC ADVISORY DATA

For installations that interface the BFGoodrich SKYWATCH Traffic Advisory System (TAS) and the GNS 430, traffic data detected by the TAS will appear on the GNS 430. For detailed operating instructions regarding the interface of the GNS 430 with the SKYWATCH, refer to the FAA Approved Flight Manual Supplement for the SKYWATCH, the Pilot's Guide for the SKYWATCH and the 400/500 Series Display Interfaces Pilot's Guide Addendum P/N 190-00140-10, Rev D, or later appropriate revision for the SKYWATCH Traffic Advisory System interface.

#### 8. <u>DISPLAY OF TRAFFIC INFORMATION SERVICE DATA</u>

TIS surveillance data uplinked by Air Traffic Control (ATC) radar through the GTX 330 Mode S Transponder will appear on the moving map and traffic display pages of the GNS 430. For detailed operating instructions regarding the interface of the GNS 430 with the GTX 330, refer to the 400/500 Series Garmin Optional Displays Pilot's Guide Addendum, P/N 190-00140-13, Rev G, or later appropriate revision for the TIS System interface.

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#### SECTION V PERFORMANCE

No change.

#### SECTION VI WEIGHT AND BALANCE

See current weight and balance data.

## SECTION VII AIRPLANE & SYSTEM DESCRIPTIONS

See the Garmin GNS 430 Pilot's Guide for a complete description of the GNS 430 system.

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DATE: OCT 1 2 2012
Page 10 of 10

<b>@</b> ;
U.S. Department
of Transportation
<b>Federal Aviation</b>
Administration

# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

orm Approved IMB No. 2120-0020 1/30/2007	Electronic Tracking Number

For FAA Use Only

Federal Aviation	)II <b>\</b>	<b>-</b> (1111	aiiit	e, P	ower plant,	, 110	pen	er, or	Appliance	,			
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#### **NOTICE**

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accompli (If more space is required, attach	ished additional sheets. Identify with aircraft nationa	lity and registration	mark and date work c	ompleted.)
		USA	N2702L	Oct-15-2012
		Nationality ar	nd Registration Mark	Date
N2702L	C414A S/N 010-00330-	3	15-C	OCT-2012

- 1. INSTALLED A FACTORY NEW GARMIN GNS430W WIDE AREA AUGMENTATION SYSTEM (WAAS) GLOBAL NAVIGATION SYSTEM USING THE EXISTING GNS430 RACK ASSEMBLY AND EXISTING WIRING HARNESS.
- 2. THE GNS430W GLOBAL NAVIGATION SYSTEM, PART NUMBER (P/N) 011-01060-00, SERIAL NUMBER (S/N) 23434464, WAS INSTALLED IN THE EXISTING PRIMARY GNS430 RACK ASSEMBLY USING THE EXISTING WIRING HARNESS CURRENTLY INTERFACED TO THE NSD360 HORIZONTAL SITUATION INDICATOR (HSI). INSTALLATION COMPLETED USING SUPPLEMENTAL TYPE CERTIFICATE (STC) NUMBER SA01933LA-D, DATED NOVEMBER 6, 2006; WITH AN AMENDED DATE OF NOVEMBER 20, 2007; WITH A REISSUE DATE OF JULY 31, 2009; USING APPROVED MODEL LIST (AML) FOR STC NUMBER SA01933LA-D, DATED NOVEMBER 6, 2006; WITH A REVISED AML DATE OF JULY 31, 2009.
- 3. A GARMIN GNS400W SERIES PILOT'S GUIDE AND REFERENCE, P/N 190-00356-00, REVISION (REV) G; A GNS400W SERIES QUICK REFERENCE GUIDE, P/N 190-00356-01, REV F; A GARMIN 400W/500W SERIES OPTIONAL DISPLAYS PILOT'S GUIDE ADDENDUM, P/N 190-00356-30, REV H; AND A GARMIN 400W/500W SERIES DISPLAY INTERFACES PILOT'S GUIDE ADDENDUM, P/N 190-00356-31, REV D, WERE PLACED IN THE AIRCRAFT RECORDS. A FEDERAL AVIATION ADMINISTRATION (FAA) APPROVED GNS400W SERIES APPROVED FLIGHT MANUAL SUPPLEMENT (AFMS), P/N 190-00356-03, REV B, DATED JULY 31, 2009, WAS PLACED IN THE AIRCRAFT RECORDS.
- 4. THE MAXIMUM CONTINUOUS ELECTRICAL LOAD DOES NOT EXCEED 80% OF TOTAL RATED CAPACITY PER AC 43.13-1B, PARAGRAPH 11-33.
- 5. A LOGBOOK ENTRY UNDER WORK ORDER NUMBER 5563 WAS ENTERED IN THE AIRCRAFT RECORDS. WEIGHT AND BALANCE RECORDS AND EQUIPMENT LIST REVISED.
- 6. POST-INSTALLATION GROUND CHECKS WERE PERFORMED IN ACCORDANCE WITH THE MANUFACTURER INSTALLATION MANUAL AND FOUND TO OPERATE PROPERLY.
- 7. AN OPERATIONAL FLIGHT TEST MUST BE PERFORMED BY AN APPROPRIATELY RATED PILOT WITH AT LEAST A PRIVATE PILOT CERTIFICATE AND ENTERED INTO THE AIRCRAFT RECORDS TO COMPLY WITH THE REQUIREMENTS OF FAR 91.407(b).
- 8. FACTORY SUPPLIED GARMIN 400W SERIES INSTRUCTIONS FOR CONTINUED AIRWORTHINESS, DOCUMENT NUMBER 190-00356-65, REVISION B, DATED JULY 30, 2009, ARE ATTACHED AS ADDITIONAL SHEETS.\*\*\*END\*\*\*

United States of America

Department of Transportation - Federal Aviation Administration

# Supplemental Tope Certificate

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\* \$\$ce attached:Approved:Model List (AML)
No. SA01933LA-D for list of approved afferalt
Models and applicable attachmess regulations

System in accordance with EAA Approved Garmin 400W Series Master Data List, Drawing No. 705±C0221-00, skew in accordance with EAA Approved Garmin 400W Series Master Data List, Drawing No. 705±C0221-00, skewision BB, dated October 1, 2007, or later EAA approved revision, or EAA Approved Garmin 500W Series Master Data List, Drawing No. 705±C0221-01; Revision BP, dated October 1, 2007, or later EAA approved revision. Use applicable EAA approved 400 W Series Airplane Flight Manual Supplement, document No. 190-00356-03. Rev. "Original", dated November 20, 2007 or later EAA approved revision: EAA: Approved 500W Series Airplane Flight Manual Supplement document No. 190-00356-03. Rev. "Original", dated November 20, 2007 or later EAA approved revision; or EAA approved Airplane Flight Manual Supplement document No. 190-00357-03. Rev. "Original", dated November 20, 2007 or later EAA approved revision; or EAA approved Airplane Flight Manual supplement as defined in Master Data List 705±C0221-00 or 7005±C0221-00 or 7005±C02

Lineare and Conflices: slinis approval should not be incorporated in any aircraft unless it is determined that the interrelationship between this installation and any provious approved configuration will not introduce any adverse effect upon the aircraft of the holder agrees to permit another person to use this certificate to after the sproduct; the holder shall give the other person written evidence of that permission.

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By direction of the Commistrator

David Amstrong

ODA STE Unit Administrator

Garmin International Inc

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# FAA Approved Model List (AML) STC SA01933LA-D

				Master Drawing List	ring List	
		Ę.	į	Document	Revision	AML
Aircraft Make (TCDS Holder) [common name or previous make]	Aircraft Model	Certificate	Certification	iaguny	FAA	Date
,		Number	Basis		approved revision)	
Cessna (Cessna Aircraft Company)	525, 525A	AIWI	FAR 23	005-C0221-00 005-C0221-01	٧	11/6/2006 Original
Cessna (Cessna Aircraft Company)	177RG	A20CE	FAR 23	005-C0221-00 005-C0221-01	¥	11/6/2006 Original
Cessna (Cessna Aircraft Company)	404, 406	A25CE	FAR 23	005-C0221-00 005-C0221-01	ď	11/6/2006 Original
Cessna (Cessna Aircraft Company)	501, 551	A27CE	FAR 23	005-C0221-00 005-C0221-01	A	11/6/2006 Original
Cessna (Cessna Aircraft Company)	441	A28CE	FAR 23	005-C0221-00 005-C0221-01	A	11/6/2006 Original
Cessna (Cessna Aircraft Company)	336	A2CE	CAR 3	005-C0221-00 005-C0221-01	V	11/6/2006 Original
Cessna (Cessna Aircraft Company)	T303 (Crusader)	A34CE	FAR 23	005-C0221-00 005-C0221-01	Ą	11/6/2006 Original
Cessna (Cessna Aircraft Company)	208, (208A), 208B	A37CE	FAR 23	005-C0221-00 005-C0221-01	¥	11/6/2006 Original
Cessna Aircraft Company)	206, P206, P206A, P206B, P206C, P206D, P206E, TP206A, TP206B, TP206C, TP206D, TP206E, U206, U206A, U206B, U206C, U206D, U206C, U206C, TU206A, TU206B, TU206C, TU206B, TU206C, TU206B, TU206C, TU206B, TU206C, TU206B, TU206C, TU206B, TU206C,	A4CE	CAR 3 FAR 23	005-C0221-00 005-C0221-01	V	11/6/2006 Original
Cessna (Cessna Aircraft Company)	337, 337A, (USAF 02B), 337B, T337B, 337C, 337E, T337E, T337E, T337C, 337D, T337D, M337B (USAF 02A), 337F, T337F, 337G, T337G, 337H, P337H, T337H, T337H,	A6CE	CAR 3 FAR 23	005-C0221-00 005-C0221-01	<b>V</b>	11/6/2006 Original
Cessna (Cessna Aircraft Company)	120, 140	A-768	CAR 3	005-C0221-00 005-C0221-01	V	11/6/2006 Original
Cessna (Cessna Aircraft Company)	190, 195, 195A, 195B	A-790	CAR 3	005-C0221-00 005-C0221-01	A	11/6/2006 Original
Cessna (Cessna Aircraft Company)	170, 170A, 170B	A-799	CAR 3	005-C0221-00 005-C0221-01	¥.	11/6/2006 Original
Cessna (Cessna Aircraft Company)	401, 401A, 401B, 402, 402A, 402B, 402C, 411, 411A, 414, 414A, 421, 421A, 421B, 421C, 425	A7CE	CAR 3	005-C0221-00 005-C0221-01	ď	11/6/2006 Original
Cessna (Cessna Aircraft Company) [Columbia or Lancair]	LC40-550FG, LC41-550FG, LC42-550FG	A00003SE	FAR 23	005-C0221-00 005-C0221-01	A	11/6/2006 Original

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Issued: November 6, 2006 -Revised÷January-14,-2014—

#### GARMIN Ltd. or its subsidiaries c/o Garmin International 1200 E. 151" Street, Olathe, KS 66062 USA

#### **FAA APPROVED**

AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL

GARMIN 400W SERIES GRS-WAAS NAVIGATION SYSTEM as installed in

Cessna 414A

Make and Model Airplane

Reg: No. N2702L S/N 414A0608

This document serves as an Airplane Flight Manual Supplement or as a Supplemental Airplane Flight Manual when the aircraft is equipped with the Garmin 400W Series unit. This document must be carried in the airplane at all times when the Garmin 400W Series unit is installed in accordance with STC SA01933LA-D.

The information contained herein supplements or supersedes the information made available to the operator by the manufacturer in the form of clearly stated placards, markings, or manuals or in the form of an FAA approved Airplane Flight Manual, only in those areas listed herein. For limitations, procedures and performance information not contained in this document, consult the basic placards, markings, or manuals or the basic FAA approved Airplane Flight Manual.

FAA Approved By:

David G Armstrong
ODA STC Unit Administrator
Garmin International, Inc.
ODA-240087-CE

Date:

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#### GARMIN Ltd. or its subsidiaries c/o Garmin International 1200 E. 151st Street, Olathe, KS 66062 USA

#### AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

B All 7/31/09 Added D' to STC number, added LP OBA STC Unit Administrator	12.2		Ľ	OG OF REVISIO	NS
Original  Supplement  Mgr. Flt. Test Br., ANM-160 FAA, Los Angeles ACO Transport Airplane Directora  Date Nov. 20, 2007  Added '-D' to STC number, added LP  Add Ambiestrate  OBA STC Unit Administrate	Rėv. No.	No.	, -	Description	FAA Approved
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approach type ODA-240087-CE Garmin International, Inc.	B <sub>c</sub>	Aļl	7/31/09	STC number,	

# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

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1.3	Class II Oceanic, Remote, and other Operations:	5
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### AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

### Section 1. GENERAL

### 1.1 Garmin 400W Series GPS/WAAS Nav Com

The Garmin 400W Series GPS/WAAS Navigator is a panel-mounted product that contains a GPS/WAAS receiver for GPS approved primary navigation, under TSO C146a (plus optional VHF Com and VHF Nav radios) in an integrated unit with a moving map and color display. The 400W Series unit features a graphical display which may also be used to depict traffic, weather, or terrain data.

The navigation functions are operated by dedicated keys and graphical menus which are controlled by the buttons and the dual concentric rotary knob along the bottom and right side of the display.

Optional VHF Com and VHF Nav radio functions are controlled via dedicated buttons and knobs on the left side of the display and adjacent to frequencies they are controlling.

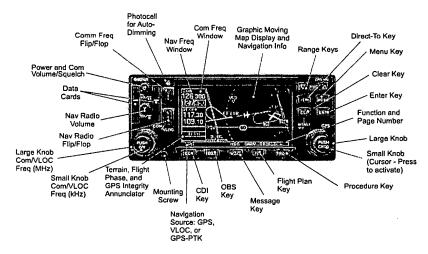


Figure 1 - 400W Series Control and Display Layout

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# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

### 1.2 Operation

GPS/WAAS TSO-C146a Class 3 Operation: The Garmin 400W Series unit, when installed in accordance with STC SA01933LA-D, uses GPS and WAAS (within the coverage of a Space-Based Augmentation System complying with ICAO Annex 10) for enroute, terminal area, non-precision approach operations (including "GPS", "or GPS", "RNAV", "LNAV", and "LP" approaches), and approach procedures with vertical guidance (including "LNAV/VNAV" and "LPV").

Navigation is accomplished using the WGS-84 (NAD-83) coordinate reference datum. GPS navigation data is based upon use of only the Global Positioning System (GPS) operated by the United States of America.

### 1.3 Class II Oceanic, Remote, and other Operations:

The Garmin 400W Series, as installed, has been found to comply with the requirements for GPS primary means of Class II navigation in oceanic and remote airspace, when used in conjunction with WAAS Garmin Prediction Program part number 006-A0154-03. Oceanic operations are supported when the 400W Series unit annunciates OCN. This provides an alarm limit of four NMI and a mask angle of five degrees. The 400W series unit also has the ability to predict RAIM availability at any waypoint in the database or if WAAS corrections are expected to be absent or disabled. This AFMS does not constitute an operational approval for Oceanic or Remote area operations. Additional equipment installations or operational approvals may be required.

- a) Oceanic navigation requires an additional approved long range oceanic and/or remote area navigation system with independent display, sensors, antenna, and power source. (It may be a second 400W/500W Series unit.)
- b) Redundant VHF Com and VHF Nav systems may be required for other than U.S. 14 CFR Part 91 operations. Check foreign regulation requirements as applicable. (It may be a second 400W/500W Series unit.)
- c) Operations approval <u>may</u> be granted for the use of the 400W Series unit RAIM prediction function in lieu of the Prediction Program for operators requiring this capability. Refer to your appropriate civil aviation authorities for these authorizations.

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# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

### Section 2. LIMITATIONS

### 2.1 Pilot's Guide

The GARMIN 400W Series Pilot's Guide, part number and revision listed below (or later applicable revisions), must be immediately available for the flight crew whenever navigation is predicated on the use of the 400W Series unit.

- 400W Series Pilot's Guide & Reference P/N 190-00356-00 Rev E
- 400W/500W Series Optional Displays P/N 190-00356-30 Rev F
- 400W/500W Series Display Interfaces P/N 190-00356-31 Rev B

This AFM supplement does not grant approval for IFR operations to aircraft limited to VFR operations. Additional aircraft systems may be required for IFR operational approval. Systems limited to VFR shall be placarded in close proximity to the 400W Series unit

"GPS LIMITED TO VFR USE ONLY".

### 2.2 System Software:

The system must utilize the Main and GPS software versions listed below (or later FAA approved versions). The software versions are displayed on the self-test page immediately after turn-on for approximately 5 seconds or they can be accessed in the AUX pages.

Subsequent software versions may support different functions. Check the 400W Series Pilot's Guide for further information.

Table 1 - Approved Software Versions

Table 1 - Approved Software Versions						
Software Item	Approved Software Version (or later FAA approved versions for this STC)					
	SW version	As displayed on unit				
Main SW Version	3.30	3.30				
GPS SW Version	3.2	3.2				

# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

### 2.3 Navigation Database

The 400W Series unit database card must be installed. (IAW the TSO deviations granted to Garmin for the 400W unit, navigation database cards may not be marked with the part number. The software automatically precludes invalid databases for use by the 400W)

- a) IFR enroute and terminal navigation is prohibited unless the pilot verifies the currency of the database or verifies each selected waypoint for accuracy by reference to current approved data.
- b) GPS instrument approaches using the 400W Series units are prohibited, unless the 400W Series unit's approach data is verified by the pilot or crew to be current. Instrument approaches must be accomplished in accordance with an approved instrument approach procedure that is loaded from the 400W Series unit database.
- c) Installations with dual 400W/500W Series units will only crossfill between units when they contain the same database cycle. Updating of each database must be accomplished on the ground prior to flight.

### 2.4 Terrain Database

The 400W Series unit supports Terrain and requires a Terrain database card to be installed in order for the feature to operate. The table below lists compatible database cards for the 400W series. Each of the data base cards contains the following data:

- a) The Terrain Database has an area of coverage from North 75° Latitude to South 60° Latitude in all longitudes.
- b) The Airport Terrain Database has an area of coverage that includes the United States, Canada, Mexico, Latin America, and South America.
- c) The Obstacle Database has an area of coverage that includes the United States, and is updated as frequently as every 56 days.

NOTE: The area of coverage may be modified as additional terrain data sources become available.

### AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

Table 2 - Approved Terrain Database Cards

Part Number	Description
010-10201-20	Data Card, TAWS / Terrain, 128MB
010-10201-21	Data Card, TAWS / Terrain, 256MB

### 2.5 Navigation

No navigation is authorized north of 89° (degrees) north latitude or south of 89° (degrees) south latitude.

### 2.6 Approaches

- a) During GPS approaches, the pilot must verify the 400W Series unit is operating in the approach mode. (LNAV, LNAV+V, L/VNAV, LP, or LPV)
- b) When conducting approaches referenced to true North, the heading selection on the AUX pages must be adjusted to TRUE.
- c) Accomplishment of an ILS, LOC, LOC-BC, LDA, SDF, MLS, VOR approach, or any other type of approach not approved for GPS overlay, is not authorized with GPS navigation guidance.
- d) Use of the GNS 430W VOR/LOC/GS receiver to fly approaches not approved for GPS requires VOR/LOC/GS navigation data to be present on the external indicator (i.e. proper CDI source selection).
- e) For aircraft with remote source selection annunciation or remote GPS navigation annunciations installed, conducting IFR approaches is prohibited if the remote annunciation is found to be inoperative during pre-flight. (This limitation does not prohibit the conduct of an IFR approach if the required remote annunciation fails during flight. The indications provided on the 400W Series unit display may be used as a backup).
- f) Except in emergency conditions, IFR approaches are prohibited whenever any physical or visual obstruction (such as a throw-over yoke) restricts pilot view or access to the 400W Series unit or the affected CDI.

### AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

### 2.7 Autopilot Coupling

IFR installations of a Garmin 400W Series unit allow the operator to fly all phases of flight based on the navigation information presented to the pilot; however, not all modes may be coupled to the autopilot. All autopilots may be coupled in Oceanic (OCN), Enroute (ENR), and Terminal (TERM) modes; however, the FAA requires that vertical coupling of an autopilot for approaches be demonstrated to meet their intended function and provide safe and proper operation to published minimums. This installation is limited to:

V	No limitations for autopilot coupling.
	Lateral GPS coupling (LNAV only). For 430W units: The GS of an ILS (VLOC) may be coupled to the autopilot without any limitations

This limitation may be removed after an FAA Flight Test demonstration. Contact Garmin International, Tech Support for additional information.

### 2.8 Terrain Display

Terrain refers to the display of terrain information. Pilots are NOT authorized to deviate from their current ATC clearance to comply with terrain/obstacle alerts. Terrain unit alerts are advisory only and are not equivalent to warnings provided by TAWS. Navigation must not be predicated upon the use of the terrain display.

The terrain display is intended to serve as a situational awareness tool only. By itself, it may not provide either the accuracy or the fidelity on which to base decisions and plan maneuvers to avoid terrain or obstacles.

### 2.9 VNAV

VNAV information may be utilized for advisory information only. Use of VNAV information for Instrument Approach Procedures does not guarantee Step-Down Fix altitude protection, or arrival at approach minimums in a normal position to land.

### 2.10 Weather Display

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# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

If an optional weather receiver is interfaced to the 400W Series unit, the weather information displayed is limited to supplemental use only and may not be used in lieu of an official weather data source.

### 2.11 Traffic Display

Traffic may be displayed on the 400W Series unit when connected to an approved optional TCAS, TAS, or TIS traffic device. These systems are capable of providing traffic monitoring and alerting to the pilot. Traffic shown on the display may or may not have traffic alerting available. The display of traffic is an aid to visual acquisition and may not be utilized for aircraft maneuvering. Display of this traffic data and related operations are described in the 400W Series unit Pilot's Guide.

### AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

### Section 3. EMERGENCY PROCEDURES

### 3.1 Emergency Procedures

No change.

### 3.2 Abnormal Procedures

- a) If the Garmin 400W Series unit GPS navigation information is not available, or is invalid, utilize other remaining operational navigation equipment installed in the airplane as appropriate. If the 400W Series unit loses GPS position and reverts to Dead Reckoning mode (indicated by the annunciation of "DR" in the lower left of the display), the moving map will continue to be displayed. Aircraft position will be based upon the last valid GPS position and estimated by Dead Reckoning methods. Changes in airspeed or winds aloft can affect the estimated position substantially. Dead Reckoning is only available in Enroute mode; Terminal and Approach modes do not support DR.
- b) If a "Loss of Integrity" (INTEG) message is displayed during:
  - Enroute/Terminal: continue to navigate using GPS equipment and periodically cross-check the GPS guidance to other approved means of navigation.
  - GPS Approach: GPS approaches are not authorized under INTEG
     Execute missed approach or revert to alternate navigation.
- c) During a GPS LPV precision approach or GPS LNAV/VNAV approach, the 400W Series unit will downgrade the approach if the Vertical alarm limits are exceeded. This will cause the vertical guidance to flag as unavailable. The procedure may be continued using the LNAV only minimums.
- d) During a GPS LP approach, the 400W Series may downgrade the approach prior to the Final Approach Fix if alarm limits are exceeded. If this occurs, a message will be displayed advising the pilot to use LNAV minimums. If alarm limits are exceeded after the Final Approach Fix, the 400W Series unit will flag the lateral guidance and generate a system message "ABORT APPROACH loss of navigation". Immediately upon viewing the message the unit will revert to Terminal alarm limits. If the position integrity is within these limits lateral guidance will be restored

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# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

and the GPS may be used to execute the missed approach, otherwise alternate means of navigation should be utilized.

e) During any GPS approach in which precision and non-precision alarm limits are exceeded, the 400W Series unit will flag the lateral guidance and generate a system message "ABORT APPROACH loss of navigation". Immediately upon viewing the message the unit will revert to Terminal alarm limits. If the position integrity is within these limits lateral guidance will be restored and the GPS may be used to execute the missed approach, otherwise alternate means of navigation should be utilized.

# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

### Section 4. NORMAL PROCEDURES

Refer to the 400W Series unit Pilot's Guide defined in paragraph 2.1 on page 6 of this document for normal operating procedures. This includes all GPS operations, VHF COM and NAV, and Multi-Function Display information. For information on TIS traffic, or data linked weather see the Pilot's Guide addendum for optional displays. For information on active traffic sensor or Stormscope operation and displays see the Pilot's Guide addendum for display interfaces.

Although intuitive and user friendly the 400W Series unit requires a reasonable degree of familiarity to prevent operations without becoming too engrossed at the expense of basic instrument flying in IMC and basic see-and-avoid in VMC. Pilot workload will be higher for pilots with limited familiarity in using the unit in an IFR environment, particularly without the autopilot engaged. Garmin provides excellent training tools with the Pilot's Guide and PC based simulator. Pilots should take full advantage of these training tools to enhance system familiarization. Use of an autopilot is strongly encouraged when using the 400W Series unit in IMC conditions

### 4.1 Approaches with Vertical Guidance

The 400W Series unit supports three types of GPS approaches with vertical guidance: LPV approaches, LNAV/VNAV (annunciated as L/VNAV) approaches, and LNAV approaches with advisory vertical guidance (annunciated as LNAV+V). For LNAV approaches with advisory vertical guidance, the 400W Series will annunciate LNAV+V indicating vertical guidance is available. LNAV minimums will be controlling in this case.

### NOTE:

If flying an LPV or LNAV/VNAV approach, be prepared to fly the LNAV only approach prior to reaching the final approach fix (FAF). If the GPS integrity is not within vertical approach limits, the system will flag the vertical guidance. This may be annunciated by a downgrade to LNAV message.

For additional information on approaches with vertical guidance refer to the 400W Series unit Pilot's Guide.

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# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

### 4.2 Approaches without Vertical Guidance

The 400W Series unit supports Localizer Performance approaches (annunciated as LP). Published LP minimums will be controlling in this case.

### NOTE:

If flying an LP approach, be prepared to fly the LNAV only approach prior to reaching the final approach fix (FAF). If the GPS integrity is not within LP approach limits, the system will notify the pilot by a downgrade to LNAV message.

For additional information on LP approaches refer to the 400W Series unit Pilot's Guide.

### 4.3 Autopilot Operation

The Garmin 400W Series may be coupled to an optional autopilot if installed in the aircraft when operating as prescribed in the LIMITATIONS section of this manual. For lateral guidance, some installations may utilize GPSS or GPS Roll Steering in lieu of the analog deviation information. If an HSI is used with GPSS engaged, the pilot should rotate the course pointer as prompted on the 400W Series unit to prevent loss of situational awareness and to prevent the aircraft from turning inappropriately if the autopilot is switched from digital (GPSS) to analog mode. For autopilot operational instructions, refer to the FAA approved Flight Manual or Flight Manual Supplement for the autopilot.

### 4.4 Coupling the Autopilot during approaches

The Garmin 400W Series supports analog and digital (GPSS) control interfaces to an optionally installed autopilot. Some autopilots revert to ROLL mode (wings level) and/or flag a NAV failure if the digital data becomes unavailable or is inhibited. The CDI selection of VLOC should inhibit the digital control interface. When switching between GPS and VLOC the pilot should be aware that the autopilot may need to be reengaged into APR or NAV mode after changing the CDI source.

Autopilot coupling to GPS vertical guidance requires that the autopilot be engaged in an analog APR mode identical to coupling to an ILS. Some autopilots may revert to ROLL mode when the navigation outputs of the 400W Series unit sequence to the final approach fix. In these installations

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# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

the unit will be configured to PROMPT the pilot to "Enable the autopilot approach outputs" in order to prevent the autopilot from entering ROLL mode without the pilot being aware of the transition.

This installation prompts the pilot and requires the pilot to enable the A/P outputs just prior to engaging the autopilot in APR mode.

This installation supports a seamless transition from digital (GPSS) to analog guidance for the autopilot. To capture the vertical guidance, the pilot may engage the autopilot in APR mode at any time when the GPS Glide Slope (VDI) becomes valid (displayed without a FLAG).

This installation interfaces to the autopilot in analog mode only. To capture the vertical guidance, the pilot may engage the autopilot in APR mode at any time when the GPS Glide Slope (VDI) becomes valid.

The autopilot does not support any vertical capture or tracking in this installation.

# AIRPLANE FLIGHT MANUAL SUPPLEMENT or SUPPLEMENTAL AIRPLANE FLIGHT MANUAL for a Garmin 400W Series Navigation System

Analog only autopilots should use APR mode for coupling to LNAV approaches. Autopilots which support digital roll steering commands (GPSS) may utilize NAV mode and take advantage of the digital tracking during LNAV only approaches.

### 4.5 WFDE Prediction Program

The Garmin WAAS Fault Detection and Exclusion (WFDE) Prediction Program is required for Remote/Oceanic operations.

The Prediction Program should be used in conjunction with the Garmin 400W/500W Simulator. After entering the intended route of flight in the Simulator flight plan the pilot selects the FDE Prediction Program under the Options menu of the Simulator program.

For detailed information refer to the WFDE prediction program instructions (190-00643-01). The availability of FDE is only required for Oceanic or Remote operations.

### Section 5. PERFORMANCE

No change.

### Section 6. WEIGHT AND BALANCE

See current weight and balance data.

### Section 7. SYSTEM DESCRIPTIONS

See Garmin 400W Series unit Pilot's Guide for a complete description of the 400W Series unit.

# 400W Series Instructions for Continued Airworthiness

Document Number 190-00356-65 Rev. B

Garmin Ltd. Or its subsidiaries c/o Garmin International, Inc. 1200 E. 151st Street Olathe, Kansas 66062 USA

### **Record of Revision**

Rev.	Date	Description of Change
1	10-19-06	Initial Release
Α	11-03-06	Revision for STC Issuance
В	07-30-09	Add the "-D" to STC number when reissued under ODA
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# GARMIN.

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### 1. INTRODUCTION

### 1.1 PURPOSE

This document is designed for use by the installing agency of the Garmin Model 400W Series GPS/WAAS Nav/Com as Instructions for Continued Airworthiness in response to Federal Aviation regulation (FAR) Part 23.1529, and Part 23 Appendix G. The ICA includes information required by the operator to adequately maintain the Garmin Models 400W series installed under Approved Model List (AML) STC SA01933LA-D.

### 1.2 Scope

This document identifies the Instruction for Continued Airworthiness for the modification of the aircraft for installation of the Garmin Models 400W series GPS/WAAS Nav/Com installed under Approved Model List (AML) STC SA01933LA-D.

### 1.3 Document Control

This document shall be released, archived, and controlled in accordance with the Garmin document control system. When this document is revised, refer to Section 2.15 for information on how to gain FAA acceptance or approval and how to notify customers of changes.

### 1.4 Airworthiness Limitations Section

There are no additional Airworthiness Limitations as defined in 14 CFR § 23, Appendix G. G23.4 that result from this modification. The Airworthiness Limitations section is FAA approved and specifies maintenance required under §§43.16 and 91.403 of the Federal Aviation Regulations unless an alternative program has been FAA approved.

### 1.5 Permission to Use Certain Documents

Permission is granted to any corporation or person applying for approval of a Garmin Model 400W Series to use and reference appropriate STC documents to accomplish the Instructions for Continued Airworthiness and show compliance with STC engineering data. This permission does not construe suitability of the documents. It is the responsibility of the applicant to determine the suitability of the documents for the ICA.

### 1.6 Definitions

The following terminology is used within this document:

- 1) AC: Advisory Circular
- 2) ACO: Aircraft Certification Office
- 3) AEG: Aircraft Evaluation Group
- 4) CFR: Code of Federal Regulations
- 5) DER: Designated Engineering Representative
- 6) FAA: Federal Aviation Administration



7) IAW: In Accordance With

8) ICA: Instructions for Continued Airworthiness

9) MFD: Multi-Function Display unit

10) PMI: Primary Manufacturing Inspector

11) POI: Primary Operations Inspector

12) STC: Supplemental Type Certificate

13) TC: Type Certification or Type Certificate

14) TSO: Technical Standard Order

### 2. INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

### 2.1 Introduction

Content, Scope, Purpose and Arrangement:

This document identifies the Instructions for Continued Airworthiness for the modification of the aircraft by installation of the Garmin Models 400W

Series GPS/WAAS Nav/Com.

Applicability:

Applies to aircraft altered by installation of the Garmin Model 400W Series GPS/WAAS Nav/Com.

Definition of Abbreviations:

See Section 1.6

Precautions:

None

Units of measurement:

None

Referenced publications:

190-00356-02 Rev. G 400W Series Installation

Manual

(or later FAA approved revisions)

005-C0221-00 Rev. F 400W Series STC Master

Data List

Retention:

This document, or the information contained within, will be included in the aircraft's permanent records.

### 2.2 Description of Alteration

The Garmin Model 400W Series GPS/WAAS Nav/Com unit is a 6 ¼ inch wide panel mounted unit with all the interface connections behind the instrument panel. Installation of the Garmin Model 400W Series GPS/WAAS Nav/Com system interfaces, specific for the aircraft installation, is documented in the GNS 400W Series Post-Installation Checkout Log that is retained as part of the aircraft's permanent records. The 400W Series units combine a large number of easily acceptable controls to use the color multifunction display, Nav and Com transceiver, GPS/WAAS navigator in a single unit.

### 2.3 Control, Operating Information

See the 400W Series Installation Manual, listed under the reference documentation in paragraph 2.1 of this document, for system operation and self-test information.



### 2.4 Servicing Information

None. In the event of system failure, return the unit to the manufacturer or an approved Garmin repair station.

### 2.5 Periodic Maintenance Instructions

The 400W Series units are designed to detect internal failure. A thorough self-test is executed automatically upon application of power to the units, and built-in test is continuously executed. Detected errors are indicated on the equipment via failure annunciations and maintenance is on-condition.

Operation of the 400W Series unit is not permitted unless an inspection as described in this section has been completed within the preceding 12 calendar months. Conduct a visual inspection on the 400W series unit and its wire harness to insure installation integrity:

- 1. Inspect the unit for security of attachment.
- 2. Inspect all knobs and buttons for legibility.
- 3. Inspect condition of wiring, routing and attachment/clamping.

### 2.5.1 Cleaning the Front Panel

The front bezel, keypad, and display can be cleaned with a soft cotton cloth dampened with clean water. DO NOT use any chemical-cleaning agents. Care should be taken to avoid scratching the surface of the display.

### 2.5.2 Display Backlight

The display backlight lamp is rated by the manufacturer as having a usable life of 20,000 hours. This life may be more or less than the rated time depending on the operating conditions of the 400W series unit. Over time, the backlight lamp may dim and the display may not perform as well in direct sunlight conditions. The user must determine by observation when the display brightness is not suitable for its intended use. Contact the Garmin factory repair station when the backlight lamp requires service.

### 2.5.3 Battery Replacement

The 400W series has an internal keep-alive battery that will last about 10 years. The battery is used for GPS system information. Regular planned replacement is not necessary. The 400W series will display a 'low battery' message when replacement is required. Once the low battery message is displayed, the battery should be replaced within 1 to 2 months.

If the battery is not replaced and becomes totally discharged, the 400W series unit will remain fully operational, but the GPS signal acquisition time may be increased. This acquisition time can be reduced by entering a new seed position each time the unit is powered on. There is no loss of function or accuracy of the 400W series unit with a dead battery.

The battery must be replaced by the Garmin factory repair station or factory authorized repair station.

### 2.6 Troubleshooting Information

If error indications are displayed on the 400W series unit, consult the Troubleshooting section contained in the 400W Series Installation Manual, listed under reference documentation in paragraph 2.1 of this



document. The '400W Series Post-Installation Checkout Log' in the aircraft permanent records includes the configuration information for the installation. (See Section 5 in the 400W Series Installation Manual for a sample Log).

### 2.7 Removal and Replacement Information

If the 400W series unit is removed and reinstalled, verify that the 400W series unit power-up self-test sequence is successfully completed and no failure messages are annunciated.

If the 400W series unit is removed for repair and reinstalled, or if the 400W unit is removed and replaced with a different 400W series unit, then follow 'Post Installation Configuration & Checkout Procedures' procedures contained in the 400W Series Installation Manual listed in paragraph 2.1 of this document, and verify the 400W unit power-up self-test sequence is successfully completed and no failure messages are annunciated.

If any work has been done on the aircraft that could affect the system wiring, antenna cable, or any interconnected equipment, verify the 400W series unit power-up self-test sequence is successfully completed and no failure messages are annunciated.

To remove the 400W series unit from the mounting rack, insert a 3/32-inch hex drive tool into the access hole at the bottom of the unit face. Rotate the hex tool counterclockwise until the unit is forced out about 3/8 inches and can be freely pulled from the rack.

The 400W unit is installed in the rack by sliding it straight in until it stops, about 1 inch short of the final position. Insert the hex drive tool into the access hole at the bottom of the unit face. Rotate the hex tool clockwise while pressing on the left side of the bezel until the unit is firmly seated in the rack.

Note: There are no special handling requirements for the 400W series units.

### 2.8 Diagrams

Refer to the 400W Series Installation Manual (listed under reference documentation in section 2.1 of this document) for drawings applicable to this installation. Point to point wiring diagrams are in Appendix H of the 400W Series Installation Manual. Refer to the GNS 400W Series Post-Installation Checkout Log retained in the aircraft permanent for a list of the interfaced equipment. The antenna cables are routed between the 400W series unit and the antenna with disconnects at each unit. The antenna cable typically is routed behind interior panels in the fuselage.

### 2.9 Special Inspection Requirements

None, N/A.

### 2.10 Application of Protective Treatments

None, N/A.

### 2.11 Data Relative to Structural Fasteners

None, N/A.



### 2.12 Special Tools

No special tools are required for system checkout. See 400W Series Installation Manual listed in reference documentation in section 2.1 of this document.

### 2.13 Additional Instructions

None

### 2.14 Overhaul Period

The system does not require overhaul at a specific time period. Power on self-test and continuous BIT will monitor the health of the 400W series unit. If the unit indicates an internal failure, the unit may be removed and replaced. See troubleshooting section contained in the 400W Series Installation Manual, listed under reference documentation in paragraph 2.1 of this document.

### 2.15 ICA Revision and Distribution

To revise this ICA, a letter must be submitted to the ACO along with the revised ICA. The ACO will obtain AEG acceptance, and approve any revision to the Airworthiness Limitations Section 1.4. After FAA acceptance/approval, Garmin will release the revised ICA for customer use, and provide any required notification of the revision.

The latest revision of this document will be available on the Garmin website (www.garmin.com). A Garmin Service Bulletin, describing ICA revision, will be sent to dealers if revision is determined to be significant.

### 2.16 Assistance

Flight Standards Inspectors or the certificate holder's PMI have the required resources to respond to questions regarding this ICA. In addition, the customer may refer questions regarding this equipment and its installation to the manufacturer, Garmin. Garmin customer assistance may be contacted during normal business hours via telephone 913-397-8200 or email from the Garmin web site at www.garmin.com.

### 2.17 Implementation and Record Keeping

Modification of an aircraft by this Supplemental Type Certificate obligates the aircraft operator to include the maintenance information provided by this document in the operator's aircraft maintenance manual and/or the operator's aircraft scheduled maintenance program.

U.S. Department	
of Transportation	
<b>Federal Aviation</b>	
Administration	

# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

orm Approved MB No. 2120-0020	Electronic Tracking Number
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For FAA Use Only

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Designati W1NR10!				A	Band A	1	2	سسعوا					15-October-2012	
	m 337 (10-06)			,,,	The state of the		$\overline{}$	7						

### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished (If more space is required, attach additional	I sheets. Identify with aircraft nationality	and registration	mark and date work co	ompleted.)
		USA	N2702L	Oct-15-2012
		Nationality an	d Registration Mark	Date
N2702L	C414A S/N 414A0608		15-O	CT-2012

- 1. INSTALLED A GARMIN GA35 GLOBAL POSITIONING SYSTEM (GPS)/WIDE AREA AUGMENTATION SYSTEM (WAAS) ANTENNA (ANT).
- 2. THE GA35 GPS/WAAS ANT, PART NUMBER (P/N) 013-00235-00, SERIAL NUMBER (S/N) 87645, WAS INSTALLED AT FLIGHT STATION 149 USING GEORGIAN AEROSPACE GROUP LEFT HAND (LH) GA35 GPS ANT DOUBLER INSTALLATION DRAWING NUMBER 70G-316F276, REVISION IR, DATED 10-02-2012; ANT DOUBLER DETAIL DRAWING NUMBER 00G-316D001, REVISION IR, DATED 08-26-2004; WITH FAA FORM 8110-3, DATED OCTOBER 02, 2012.
- 3. THE GA35 GPS/WAAS ANT WAS INTERFACED TO THE GNS430W GLOBAL NAVIGATION SYSTEM GPS INPUT USING A FABRICATED RG400 COAXIAL CABLE ASSEMBLY.
- 4. A LOGBOOK ENTRY UNDER WORK ORDER NUMBER 5563 WAS ENTERED IN THE AIRCRAFT RECORDS. WEIGHT AND BALANCE RECORDS AND EQUIPMENT LIST REVISED.
- 5. POST-INSTALLATION GROUND CHECKS WERE PERFORMED IN ACCORDANCE WITH THE MANUFACTURER INSTALLATION MANUAL AND FOUND TO OPERATE PROPERLY.
- 6. INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ARE ATTACHED AS ADDITIONAL SHEETS.\*\*\*END\*\*\*



### U.S. Department of Transportation

### **Federal Aviation Administration**

### INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ('For Field Approvals-FAA Form 337)

A/C Make: CESSNA

Model: 414A

S/N: 414A0608

Reg. #: N2702L

**Revision: ORIGINAL** 

Date: 15-Oct-12

These sixteen item checklist are Instructions for Continued Airworthiness (ICA), and are applicable to the aircraft listed above when the following equipment is installed:

### SYSTEM:

ITEM	CHECKLIST INFORMATION
	any other information on the content, scope, purpose, arrangement, applicability, definitions, abbreviations, precautions, units of measurement, referenced publications, and distribution of the ICA as applicable.  Comments: AIRFRAME ALTERATION.
2.	Description: Of the major alteration, its functions, including an explanation of its interface with other systems, if any.  Comments: INSTALLED A GARMIN GA35 GLOBAL POSITIONING SYSTEM (GPS)/WIDE AREA AUGMENTATION SYSTEM (WAAS) ANTENNA (ANT).
3. C	Control: Operation information: Or special procedures, if any.  Comments: NOT APPLICABLE.
4. S	ervicing information: Such as types of fluids used, servicing points, and location of access panels, as appropriate.  Comments: N/A.
5. M	Alintenance Instructions: Such as recommended inspection/maintenance periods in which each of the major alteration components are inspected, cleaned, lubricated, adjusted, tested, including applicable wear tolerances and work recommended at each scheduled maintenance period. This section refers to the manufacturers' instructions for the equipment installed where appropriate (e.g., functional checks, repairs, inspections.) It should also include any special notes, cautions, or warnings, as applicable.  Comments: "ON-CONDITION" MAINTENANCE REQUIRED ONLY. CONSULT FAR PART 43, APPENDIX D, SECTION I, FOR RADIO AND ELECTRONIC EQUIPMENT INSPECTIONS DURING ANNUAL AND 100 HOUR INSPECTIONS.
6. T	rouble shooting information: Information describing possible malfunctions, how to recognize those malfunctions, and the remedial actions to be taken.  Comments: CONSULT AC 43.13-1B CHANGE 1, SECTION 2, REGARDING GROUND OPERATIONAL CHECKS FOR AVIONICS EQUIPMENT. CONSULT THE MANUFACTURER INSTALLATION MANUAL FOR DETAILED INFORMATION.

7.	Removal and replacement information: This section describes the order and method of removing and replacing products, parts and any necessary precautions. This section should also describe or refer to manufacturer's instructions to make required tests, trim checks, alignment, calibrations, center of gravity changes, lilting or shoring, etc., if any.  Comments: THE GA35 GPS/WAAS ANT CAN BE ACCESSED BY REMOVING THE UPPER LEFT HEADLINER ASSEMBLY LOCATED ABOVE THE PILOT SEATING, AND REMOVED WITH ATTACHING HARDWARE.
8.	Diagrams: Of access plates and information, if needed, to gain access for inspection.  Comments: N/A.
9.	Special inspection requirements: Such as X-ray, ultrasonic testing, or magnetic particle inspection, if required.  Comments: N/A.
10.	Application of protective treatments: To the affected area after inspection and/or maintenance, if any.  Comments: N/A.
11.	Data: Relative to structural fasteners such as type, torque, and installation requirements, if any.  Comments: N/A.
12.	List of special tools: Special tools that are required, if any.  Comments: N/A.
	For commuter category aircraft: The following additional information must be furnished, as applicable:  A. Electrical loads  B. Methods of balancing flight controls  C. Identification of Primary and secondary structures  D. Special repair methods applicable to the airplane.  Comments: N/A.
14.	Recommended overhaul periods: Are required to be noted on the ICA when an overhaul period has been set by the manufacturer of a component, or equipment. If there is no overhaul period, the ICA should state for item 14: No additional overhaul time limitations.  Comments: NO ADDITIONAL OVERHAUL TIME LIMITATIONS.

- 15. Airworthiness Limitation Section: Include any "approved" airworthiness limitations identified by the manufacturer or FAA Type Certificate Holding Office (e.g., An STC incorporated in a larger field approved major alteration may have an airworthiness limitation.) The FAA inspector should not establish, alter, or cancel airworthiness limitations without coordinating with the appropriate FAA Type Certificate Holding Office. If there are no changes to the airworthiness limitations, the ICA should state for item 15: "No additional airworthiness limitations" or 'Not Applicable."

  Comments: NOT APPLICABLE.
- 16. Revision: This section should include information on how to revise the ICA. For example, a letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspector accepts the change by signing Block 3 and including the following statement: "The attached revised/new Instructions for Continued Airworthiness (date ) for the above aircraft or component major alteration have been accepted by the FAA, superseding the Instructions for Continued Airworthiness (date )." Once the revision has been accepted, a maintenance record entry will be made, identifying the revision, its location, date of the Form 337.

  Comments: N/A.

### Note:

Implementation and Record Keeping: For major alterations performed in accordance with FAA Field Approval policy, the owner/ operator operating under part 91 is responsible for ensuring that the ICA is made part of the applicable section 91.409 inspection program for their aircraft. This is accomplished when a maintenance entry is made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., Block 8 of FAA Form 337, dated 5/28/98) along with a statement that the ICA is now part of the aircraft's inspection/maintenance requirements.

For major alterations performed in accordance with a field approval on air carrier aircraft, the air carrier operator is

Responsible for ensuring that the ICA is made part of the applicable inspection/maintenance program for their aircraft. If a procedure is not currently included in the operator's manual to incorporate ICA, this process will need to be appropriately addressed (i.e. the operator submits a revision to its maintenance program to the applicable certificate-holding district office (CHUDO).

For aircraft inspected under an Approved Aircraft Inspection Program (AAIP), the operator will submit a change to the CHDO in accordance with section 135.419 b).

For air carrier aircraft inspected using an annual/IO0 hour inspection program, a reference to the new ICA will be made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., ICA is located/attached to Block 8 of FAA Form 337, dated 5/28/98). In addition, the operator will request a revision to the operator's Operations Specifications, additional maintenance requirements, which incorporates the ICA into the inspection program.

U.S. DEPARTMENT OF TRANSPORTATION 1. DATE FEDERAL AVIATION ADMINISTRATION										
STATEMENT OF C		AIRWORTHINESS STANDA	RDS	02 October 2012						
	AIRCRAFT OR	AIRCRAFT COMPONENT IDENTIFI								
2. MAKE	3. MODEL NO.	4. TYPE (Aircraft, Engine, Propeller, etc.,	5. NAME	OF APPLICANT						
Cessna Aircraft	414A	Aircraft	Wings	Avionics, Inc.						
Company	16		CRS#	W1NR1050						
		LIST OF DATA								
6. IDENTIFICATION		· 7. TITLE								
DRAWINGS: REV:										
70G-316F276 IR	Instl, LH GA35 GPS Antenna, FS 149									
(Dated 02 Oct 2012) 00G-316D001 IR (Dated 26 Aug 2004)	Detail, Antenna	Doubler								
REPORTS:										
70GR316F276 IR (Dated 25 Sep 2012)	Structural Analy	sis of Drawing 70G-316F	276							
END OF DATA		END OF DA	TA	***************************************						
	NOTES:									
	The structural aspects only of the above listed data are approved herein, only those regulations listed below in "Applicable Requirements" are approved.									
	The approval is only for the engineering design and is not installation approval.									
	3. For Certificat	3. For Certification Basis, refer to TC Data Sheet Number A7CE.								
		3-316D001 Rev: IR was pre 8110-3 identified as "SALU-								
				,						
				·						
8. PURPOSE OF DATA										
8. PURPOSE OF DATA	ior Alteration liste	d for Cessna Aircraft Co	mnany Mo	odel 414A SN						
414A0608 (NN: N27		a for occorna / morale occ	npany m							
9. APPLICABLE REQUIREMENT	S (List specific sections)									
CAR 3.171, .172, .1	73, .174, .197, .2	92, .293, .294, .295, .296	, .301.							
CERTIFICATION - Under au Part 183, data listed above and o with applicable requirements of th	n attached sheets numbered	he Administrator and in accordance with c <u>None</u> have been examined in accorded.	onditions and lin lance with estab	nitations of appointment under 14 CFR sillshed procedures and found to compty						
_	ommend approval of thes									
	rove these data			•						
11. SIGNATURE(S) OF DESIGNA	TED ENGINEERING REPRE	SENTATIVE(S) 12. DESIGNATION NUM	MBERS(S) 13	3. CLASSIFICATION(S)						
	11n5	DERT-83056		Structures						
Joel R. Simansky FAA Form 8110-3 (3/10) SUPP	1991 14 ) In	2971/1/4		<u> </u>						
.,.,,,	, · ·	1 /								

### 70GR316F276

### INTRODUCTION

The following report outlines the structural aspects only of the installation of the GA35 GPS Antenna located at F.S. 149 on left side of the aircraft centerline on the upper skin. This installation is on the Cessna Model: 414A, SN: 414A0608, as defined on drawing 70G-316F276. Structural substantiation for the installation is per the pertinent sections of CAR 3.

3.171	Loads
3.172	Factor of safety
3.173	Strength & Deformation
3.174	Proof of structure
3.197	Pressurized cabin loads
3.292	Materials and workmanship
3.293	Fabrication methods
3.294	Standard fastenings
3.295	Protection
3.296	Inspection Provisions
3.301	Material strength properties and design values

### **DISCUSSION**

The GA35 GPS Antenna is installed on the aircraft upper skin, fabricated of 0.032" thick 2024-T42 clad aluminum. For the antenna, a 0.75" diameter hole is cut thru the skin and doubler, fabricated from 0.040" thick 2024-T3 clad aluminum. The doubler is installed on the cabin side of the skin with NAS1097AD4 rivets and is detailed on Georgian Aerospace Group, Inc., drawing 00G-316D001.

### **ALLOWABLES**

### Original Material

2024-T42 Clad Aluminum (0.010" to 0.062" thickness)	Reference 1 Table 3.2.3.0(e <sub>3</sub> )
---	--

$$F_{tu} = 57 \text{ ksi}$$
  $F_{cv} = 34 \text{ ksi}$   $F_{bru}(e/D = 2.0) = 113 \text{ ksi}$ 

### **Doubler Material**

$$F_{tu} = 59 \text{ ksi}$$
  $F_{cy} = 36 \text{ ksi}$   $F_{bru (e/D = 2.0)} = 121 \text{ ksi}$ 

### **Fasteners**

$$P_{\text{shear}} = 300 \text{ lbs}$$
  $P_{\text{bearing}} = 0.129" \times 0.032" \times 113 \text{ ksi} = 466 \text{ lbs}$   $P_{\text{NAS}1097AD4} = 300 \text{ lbs}$ 

### **ANALYSIS**

Due to the low frontal surface area of the antenna, aerodynamic forces are considered to not be critical.

### 70GR316F276

### **Analysis Continued**

The following equivalent strength analysis is based upon ultimate tensile strength values of the skin material, thus existing airframe design margins of safeties are already accounted (IE, 1.5 factor of safety per CAR 3.172 and 1.33 factor of safety per CAR 3.197(c)).

### Material

The loss in strength due to the cutout will be calculated by the use of the material's ultimate tensile strength, skin thickness and cutout diameter (0.75"). The short side (width) of the doubler is 4.0" which is used to check the installation material. A Comparative Margin of Safety will be calculated.

$$P_{lost} = L_{hole} \times t \times F_{tu} = 0.75'' \times 0.032'' \times 57 \, ksi = 1,368 \, lbs$$

$$P_{doubler} = (L_{doubler} - L_{hole}) \times t_{doubler} \times F_{tu} \, _{doubler} = (4.0'' - 0.75'') \times 0.040'' \times 59 \, ksi = 7,670 \, lbs$$

$$M.S. = \frac{P_{doubler}}{P_{lost}} - 1.0 = \frac{7,670 \, lbs}{1,368 \, lbs} - 1.0 = +4.61 \quad \leftarrow Material$$

### **Fasteners**

The doubler is fastened to the skin with a minimum of five (5) each NAS1097AD4 rivets in each of the four (4) sides of the cutout. A Comparative Margin of Safety will be calculated.

M.S. = 
$$\frac{P_{fstnr}}{P_{lost}} + \frac{\#_{fstnr}}{P_{lost}} - 1.0 = \frac{300 \, lbs \times 5 \, fasteners}{1,368 \, lbs} - 1.0 = +0.10 \leftarrow Fasteners$$

### CONCLUSION

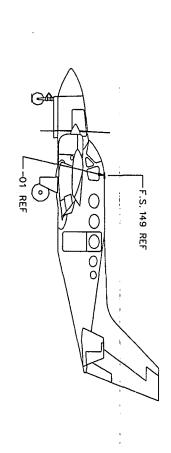
It is concluded that the GA35 GPS Antenna installation shown on drawing 70G-316F276 meets the requirements of CAR 3 as listed in the Introduction.

### REFERENCE

- 1) MIL-HDBK-5G, Metallic Materials and Elements for Aerospace Vehicle Structures, 1994.
- 2) Douglas, DC-10 Structural Repair Manual.

- End of Report -

William Bausch September 25, 2012



GENERAL

LOCATION

(SCALE: NONE)

THE FOLLOWING ABBREVIATIONS MAYBE USED ON THIS DRAWING: EQUALLY SPACED IS "--" & REFERENCE IS "()".

9

8. ORIENT NUTPLATE AS INDICATED ON DRAWING INSTALL ITEM 09 (NUTPLATE) WITH 2 EACH ITEM 10 (RIVET).

THE FOLLOWING PN ARE ACCEPTABLE SUBSTITUTES FOR ITEM 09 (NUTPLATE): NAS1473A08, NAS1474A08 OR MS21069L08.

FASTENER CODE:

6

OCATE PER ITEM 06 (DOUBLER).

5. BEAD SEAL ANTENNA INSTALLATION WITH PR1422B SEALANT (OR EQUIVALENT).

 USE PR1422B SEALANT (OR EQUIVALENT) BETWEEN FAYING SURFACES OF PRIMARY OR SECONDARY AIRFRAME STRUCTURE AS APPLICABLE.

3. ALODINE PER MIL-DTL-5541 AND APPLY PRIMER PER MIL-PRF-23377 ON ALL APPLICABLE PARTS.

BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.

MATERIAL PROCESS AND METHODS SHALL COMPLY WITH PERTINENT FAA AC NO. 43.13 SPECIFICATIONS OR EQUIVALENT.

# -GENERAL NOTES-

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ARCRAFT: CESSNA 414A SERIAL NO.: 414A0608

9/25/12

GEORGIAN AEROSPACE

INSTL, LH GA35 GPS ANTENNA, FS 149

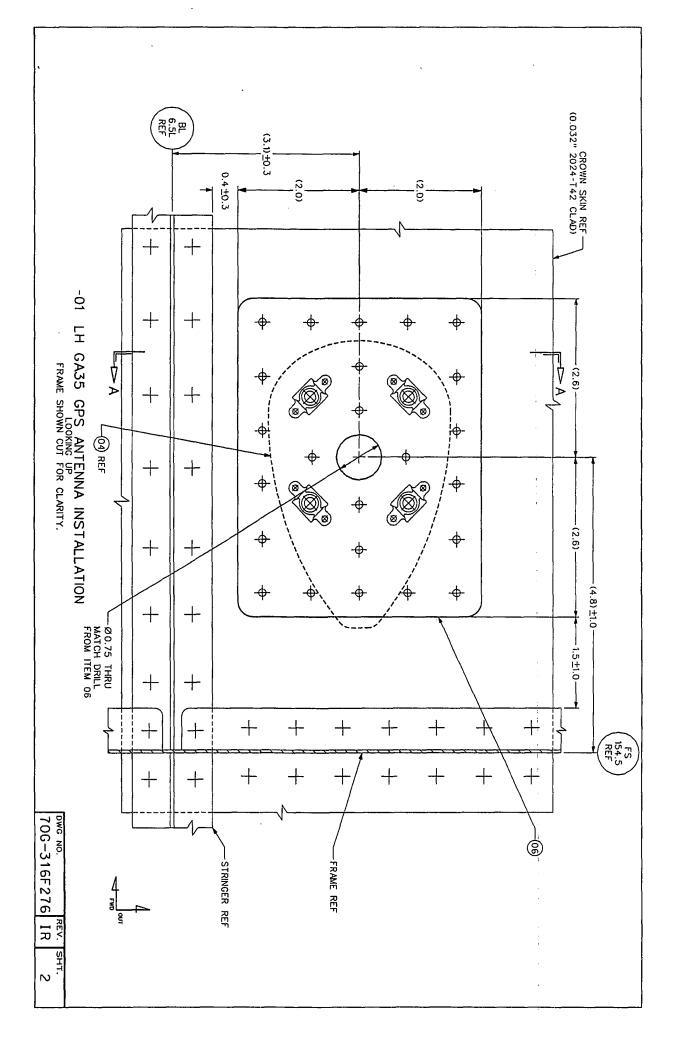
"70G-316F276 IR 1 of

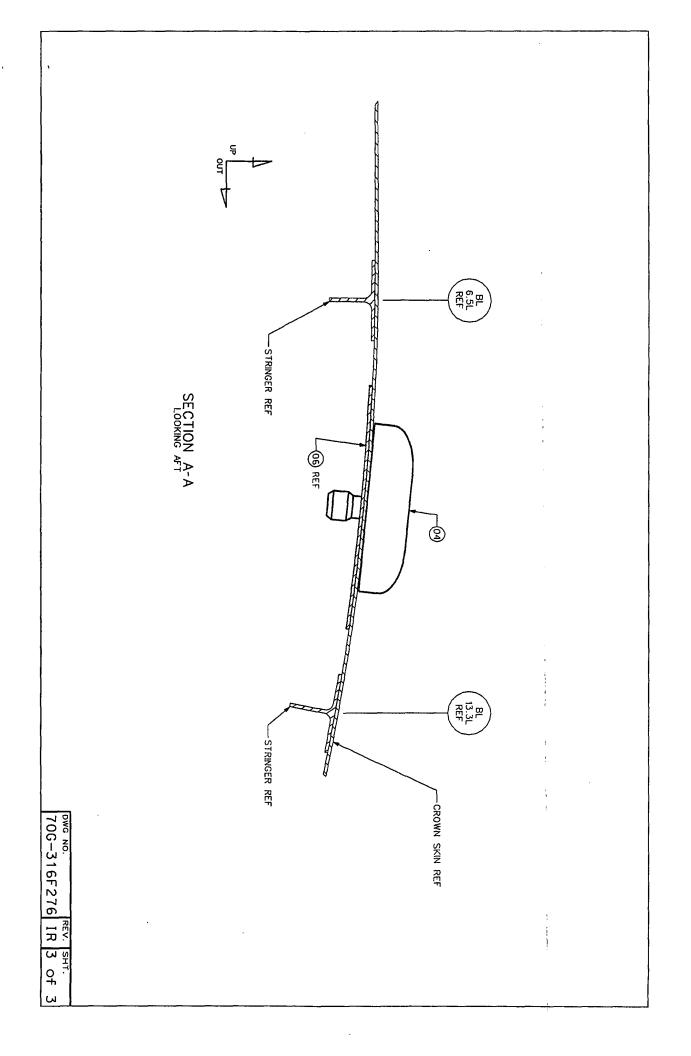
GROUP, INC.

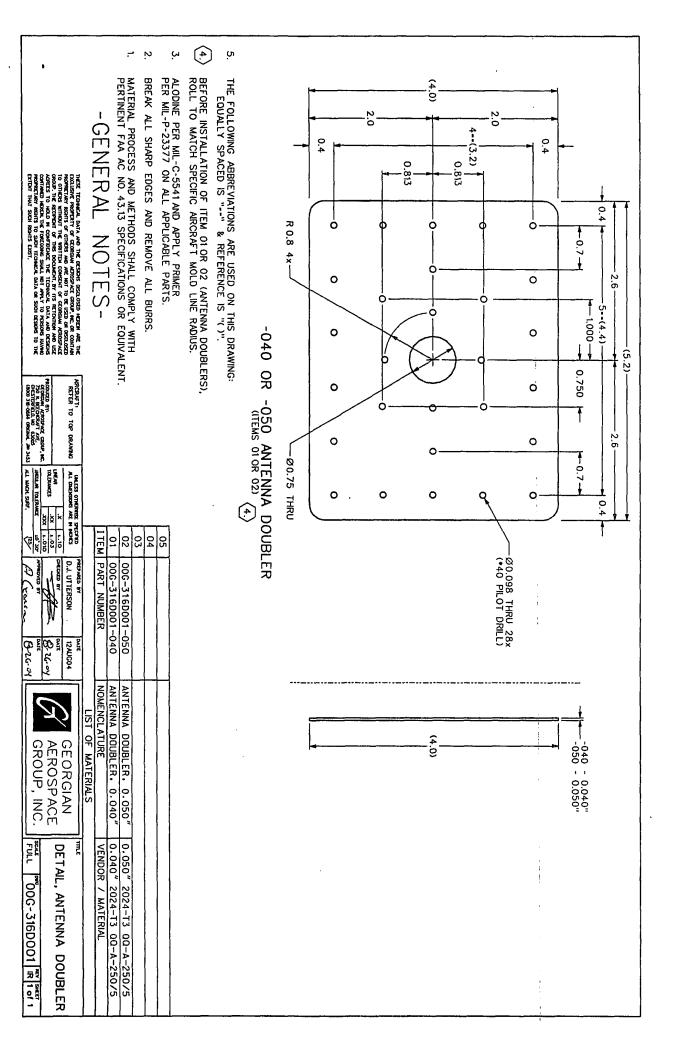
ELORGAN AZBOSPACE CROUP, NC. 730 N. BELCHCRAFT AVE. CHESTERFELD, NO 63005 (2013) 319-0858 CA12-003

TOLDRANCES

INSTL/QTY.	-01 ITEM PART NUMBER	01 -01	02	03	1 04 013-00235-00	05	1 06 00G-316D001-040	07	4 08 MS35190-257	4 09 MS21059L08	8 10 MS20426AD3	AR 11 NAS1097AD4	
LIST OF MATERIALS	NOMENCLATURE VENDOR / MATERIAL	LH GA35 GPS ANTENNA INSTALL			GA35 GPS ANTENNA (REF) GARMIN		ANTENNA DOUBLER, 0.040" GAG, INC., DRAWING		SCREW	NUTPLATE	RIVET	RIVET	







### US Department of Transportation Federal Aviation

# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form A	/ppn	oved	
OMB	No.	2120	0-0020

For FAA Use Only

Office Identification

Administration

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act of 1958).

÷						ModelC ,4147	A The state of		-85 (6.3 			
1. Aircraft	Serial No. 414A0608	· · · · · · · · · · · · · · · · · · ·		<del></del>	Nationality and Registration Mark USA-N2702L							
2. Owner	•	on registration certifica ARGARET A	ite)			Address (As shown on registration certificate)  RR 1 BOX 154 GOODMAN MO. 64843-9710						
				3. For	FAA Use O	nly						
		Ų.						-				
				4. Un	it Identificat	ion			5. Type			
Unit		Make			Model		Serial No.		Repair	Alteration		
AIRFRAME (As described in Item 1 above										Х		
POWERPLANT												
PROPELLER												
APPLIANCE	Type Manufacturer											
			6	. Conf	formity State	ement				······		
A. Agency's Na	me and Address			B. Ki	nd of Agency				ficate No. 43114			
RON SIDENSTRICKER PO BOX 72 NECK CITY MO. 64849					X U.S. Certificated Mechanic Foreign Certificated Mechanic Certificated Repair Station			20	43114 .			
have bee	n made in accordar	or alteration made to the requirement to the best of n	nts of Pa	identi art 43 c edge.	of the U.S. Fe	deral Aviation	n Regulations and th	verse or at lat the info	ttachments her ormation	reto		
<b>Date</b> 1/18/06				A	ature of Author	ast	ual , 					
					for Return			·				
Pursuant to t Administrato	he authority given p r of the Federal Avia	ersons specified below ation Administration an	w, the uni d is	it ident ()	ified in item 4	was inspect	FIECTED		by the			
	A Fit. Standards pector	Manufacturer	Х	Insp	ection Author	ization	Other (Specify	)				
	\ Designee	Repair Station			on Approved ada Airworthi			. <u> </u>				
Date of Approv	al or Rejection	Certificate or Designation No. A&P 3008859	IA	Sign	ature of Auth	orized Individ		70				

### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)  Installed(4) RAM "slip-joint" assy's. p/n's 1001-3, done IAW STC #
SA4331SW per RAM dwg.#1153 and installation instructions furnished. For continued
airworthiness TO BE INSPECTED IAW AD 2000-01-16 mandatory.
END
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Additional Chapter Are Alleghand
Additional Sheets Are Attached



# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved
OMB No. 2120-0020
For FAA Use Only
Office Identification
ACE-FSDD-05

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act of 1958).

					958).					
Make				Model						
1. Aircraft										
Serial No.	4	14A-0608		USA		· ·				
Name (As sho			tificate)			Address (As shown on registration certificate)				
						Ro	oute 1 Box	154		
2. Owner Bergtold Margaret A						Goodman MO 64843				
l				2 E	or EAA Uso Or					
										,
4. Unit Identification 5. Type										
	Mak	re.			Model		Serial No.		Renair	Alteration
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			As desc	ribed	l in Item 1 abov	e) was	**********			x
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POWERPLANT									1 '	
<u> </u>										
Туре								·		i,
Manufacturer										
			6	. Co	nformity Stater	nent				
lame and Addre	ess			В.	ı			C. Certi	ficate No.	
3	_	Tna		U.S. Certificated Mechanic			TF2R	FF2R185L		
	-			Foreign Certificated Mechanic						
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	ano	correct to the bes	or my i			ariand Ind	that along t			•
z 9. 200°	1			Signature of Authorized Individual						
, , , , ,	•			2347550						
			7. Ap	prov	al for Return To	Service	*****		<del></del> -	
the authority	given	persons specifie	d belov	v, the	unit identifie	d in item	4 was inspected in	the man	ner prescrib	ed by the
	II AVI	ation Administrat	on and	is I	M APPROVE	D D F		<del></del>		
		Manufacturer		Insp	ection Authoriz	ation	Other (Specify)			
	v		_ _	Pers	on Annroved h	Transnor				
				Can	ada Airworthine	ss Group				
val or Rejection		Certificate or Designation No.		Sig	nature of Autho	rized Indi	ividual			
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Co  lame and Address  Avionics, Inc. ings Court Box 19 entury, KS 66031-0019  That the repair and/or alteration made to the unit(s) and the requirements of P d herein is true and correct to the best of my known and the state of the derivation of the Federal Aviation Administration and is A Fil. Standards pector  A Designee X Repair Station  Valor Rejection Certificate or Designation No.  Signature A Repair Station  Certificate or Designation No.	Cessna Serial No.  414A-0608  Name (As shown on registration certificate)  Bergtold Margaret A  3. For FAA Use On  4. Unit Identification  Make  Model  Type  Manufacturer  6. Conformity Stater  Avionics, Inc.  ings Court Box 19  entury, KS 66031-0019  Manufacturer  Manufacturer  A Certificate or of the Federal Aviation Administration and is APPROVE  A PRI. Standards  A PROVE  A Passignee X Repair Station  Certificate or Designation No.  Signature of Authorization Authorization Person Approved by Canada Airworthine  Valor Rejection  Certificate or Designation No.  Signature of Authorization Authorization Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine  Signature of Authorization Person Approved by Canada Airworthine	Serial No.  Serial No.  414A-0608  National US.  Address  Bergtold Margaret A  4. Unit Identification  Make  Model  4. Unit Identification  Make  Model  (As described in Item 1 above)  Type  Manufacturer  6. Conformity Statement  Idame and Address  B. Kind of Agency  U.S. Certificated Mechanic  Avionics, Inc.  ings Court Box 19  Entury, KS 66031-0019  Mat the repair and/or alteration made to the unit (s) identified in item 4 above in made in accordance with the requirements of Part 43 of the U.S. Federa dherein is true and correct to the best of my knowledge.  The authority given persons specified below, the unit identified in item or of the Federal Aviation Administration and is AFIL Standards Manufacturer  In the authority given persons specified below, the unit identified in item or of the Federal Aviation Administration and is AFIL Standards Manufacturer  A Designee  X Repair Station  Certificate or Designation No.  Signature of Authorized Industry of Authorized Industry of Person Approved by Transpordand Airworthiness Group  Val or Rejection  Certificate or Designation No.  Signature of Authorized Industry of Authorized Industry of Authorized Industry of Designation No.  Signature of Authorized Industry of Authorize	Cessna	Cessna  Serial No.  414A-0608  Nationality and Registration Mark USA N-2702L  Address (As shown on registration certificate)  Bergtold Margaret A  3. For FAA Use Only  4. Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Make  A Unit Identification  Manufacturer  A Unit Identification  A PERIOR Only  A PE	Serial No.  Serial No.  414A-0608  Nationality and selection of registration certificate)  Regretold Margaret A  Authoriticate Serial No.  Bergtold Margaret A  Authoritication	

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Descrip (If more	ption of Work Accomplished e space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)
	Installed Garmin Model GNS-430 per manufacturer prints and drawings contained in installation manual P/N 190-00140-02 Rev. G dated April 2000.  Equipment List and Weight and Balance updated.  See Weight and Balance this date for loading.  Aircraft placard "GPS NOT APPROVED FOR IFR".
ı	Installation complies with AC-43.13 1B and 2A.
٠,	THE END
	☐ Additional Sheets Are Attached

WHI C DOMESTING THE THE STEEL OF THE



# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved
OMB No. 2120-0020
For FAA Use Only
Office Identification ARM
ACE-FSDO -05

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 for each such yiolation (Section 901 Federal Aviation Act of 1958).

for each suc	h violation (Sed	ction	901 Federal Aviation	n Ac	of 1	958).						
·***	Make						Model	44.43				
1. Aircraft		ess	na			414A Nationality and Registration Mark						
Serial No. 414A-0608							n Mark 2702L					
Name (As shown on registration certificate							Address (	'As shown on regi	stration c	ertilicate)		
2. Owner	Bergto:	lđ	Margaret A					te 1 Box 1 dman MO 64			·	
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	··				4. l	Jnit Identificati	on			5. Type		
Unit		Mal	ке			Model		Serial No		Repair	Alteration	
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POWERPLANT				<del>.</del>				_				
PROPELLER												
APPLIANCE	Type Manufacturer										I į	
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have bee	n made in acco	ordan	ralteration made to ace with the require correct to the best o	ments	of P	art 43 of the U.	m 4 above a S. Federal	and described on t Aviation Regulati	he reverse ons and th	or attachme nat the inform	nts hereto nation	
Date					Sig	nature of Auth	orized Indi	vidual				
May	9, 2001					Jan	MI	m	23	47550		
						al for Return To						
Pursuant to Administrat	the authority or of the Federa	giver Il Avi	persons specified ation Administration	belo n and	w, th	e unit identifie XXAPPROVE	d in item 4 D □ R	4 was inspected in EJECTED	n the mar	ner prescrib	ed by the	
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Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

	ace is required, atlach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)
	Installed BF Goodrich WX-500 Stormscope per manufacturer prints and drawings contained in the installation manual P/N 009-11500-001 Rev. B dated May 16, 2000.
	Installation meets or exceeds AC 43.13-2A Chapters 1, 2, and 3, acceptable methods, techniques, and practices.
	The installation was done per BF Goodrich installation manual P/N 009-11500-001 (A).
•	Weight and Balance and Equipment List updated this date.
	Ground checked satisfactory.
	Flight test accomplished and systems checked normal.
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☐ Additional Sheets Are Attached

US Department of Transportation Federal Aviation Administration

## **MAJOR REPAIR AND ALTERATION** (Airframe, Powerplant, Propeller, or Appliance)

Form Approved	Ė
OMB No. 2120	J-0020

For FAA Use Only Office Identification

ACE-FIDO-OS

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions

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		Serial No.		414A-	060	0		Nationali USA	ty and Registrati	on Mark 2702L					
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Date						Sig	nature of Author	rized Indivi	idual						
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Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

Description of Work Accomplished
(If were appear in sequinal, attach additional chooks, Identify with aircraft nationality and registration mark and date work completed.)

Installed a Garmin GNS-430 Nav/Com/GPS. The equipment was installed in accordance with Garmin installation manual P/N 190-00140-02 Rev. B dated October 22, 1998. In addition to the referenced manufacturer installation manual, the installation of this equipment was made in accordance with FAA AC 43.13-2A paragraphs 2, 4, 5, 9, 10, 11, 12, 21, 22, 24, 27, and 36.

The pilot has the ability to select either Nav-1 or GPS for display on the HSI and input to the Autopilot system. Barometric altitude information is supplied to the GNS-430 from the pilot's encoder.

FAA Advisory Circular 20-138 was used as a basis to evaluate and approved this GPS equipment for use as a supplemental navigation system for oceanic and remote, domestic en route, terminal, and non-precision instrument approach {except localizer, localizer directional aid (LDA) and simplified directional facility (SDF)} operations. This installation was evaluated as a "follow-on" approval to the Garmin installation approved in accordance with STC SA00705W3 issued 10/21/98.

The following specific paragraphs in AC 20-138 were complied with to evaluate and obtain IFR Airworthiness Installation approval as provided for in paragraph 8.C2 "Follow-On IFR Airworthiness Installation Approvals": 8c (2) (i) (A), 8c (2) (i) (B), 8c (2) (i) (C), and 8c (2) (i) (D).

A data evaluation was conducted I/A/W AC 20-138 paragraph 8c (2) (iii) which was similar to that outlined in paragraph 8c (1) (ii), specifically as follows: paragraph 8c (1) (ii) (A), 8c (1) (ii) (B), 8c (1) (ii) (C), 8c (1) (ii) (E), 8c (1) (ii) (F), and 8c (1) (ii) (G).

A function flight evaluation was made in accordance with AC 20-138 paragraph 8c (2) (iv) (A), 8c (2) (iv) (B), 8c (2) (iv) (C), 8c (2) (iv) (D), 8c (2) (iv) (E), 8c (2) (iv) (F), 8c (2) (iv) (G), 8c (2) (iv) (H), 8c (2) (iv) (J), and 8c (2) (iv) (K).

"GPS not approved for IFR" placard was removed.

A FAA Approved Airplane Flight Manual Supplement has been added to the FAA Approved Airplane Flight Manual.

An entry documenting this installation and IFR approval status has been made in the aircraft log.

The instructions for continuous airworthiness items 1 - 16 are not applicable.
The instructions for committoes at wordiness from 1 To do 100 pp

DEPARTMENT OF TRANSPORTATION
FEDERAL: AVIATION ADMINISTRATION

FOR FAA USE ONLY

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OWNER	NAME (As shown on	registration certificate) achine Products,	Inc.	1111	s shown on registration cer Sixth Street and Illinois 6:					
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Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Engine modified for all operation power rating to 325 HP at 41" MAP and 2700 RPM according to RAM Dwg. List 1186, Rev. F, dated 7/11/86. Modified in accordance w/STC SE4327SW Rev. 3. Customer furnished with RAM Overhaul Manual Supplement, Operators Manual Supplement, and Parts Manual Supplement. See specific operating limitations in Aircraft Flight Manual or Supplemental Flight Manual.

Engine cylinders modified per Dwg. 1158, Rev. X dated 12/8/93 I/A/W STC SE3631SW.

Engine crankcase modified per Dwg. 1157, Rev. O dated 2/22/93 I/A/W STC SE3630SW.

Engine installed per RAM Dwg. 1016, Rev. P, dated 9/20/93 I/A/W STC SA4546SW.

Aircraft maximum certificated weight changed to 7105 lbs. Installed propeller model PHC-C3YF-2UF and includes installation of vortex generators (SA8125SW) per RAM Dwg. 1610, Rev. A, dated 11/2/93 I/A/W STC SA8728SW.

Installed Floscan Fuel Flow transducer per Dwg. 1083; Rev. G, dated 11/3/93 in accordance w/STC SE5726SW.

Installed Slick pressurized magnetos p/n 6320 per Dwg. 1036, Rev. T, dated 2/24/94 and Dwg. 1068, Rev. K, dated 3/3/94 I/A/W STC SE4651SW.

Installed spring load induction hose clamps per Dwg. 1171 dated 5/23/85 I/A/W STC SE3632SW.

Exhaust slip joints modified to slip joint configuration per Dwg. 1001; Rev. N, dated 4/20/93 I/A/W STC SA4331SW.

RAM installed propeller cable p/n 1220-25 on left engine I/A/W Cessna 414A Service Manual Instructions and STC SA7594SW.

Installed vacuum pump cooling shroud on engine vacuum pump I/A/W RAM Dwg. 1221, Rev. H, dated 3/21/94 and RAM Dwg. 1199, Rev. F, dated 3/21/94 per STC SA3721SW.

Installed RAM vortex generators and strakes per Dwg. 1507, Rev. E, dated 12/01/92 with Flight Manual Supplement (Option 2) dated 12/6/93 furnished with change in airspeed markings I/A/W STC SA8125SW.

SEE ATTACHED CONTINUATION SHEET

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☑ ADDITIONAL SHEETS ARE ATTACHED

PAA AC 72-4906

© U.S. GPO: 1981 - 775-332/4

3M DATE:

## NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the

CONTINUATION SHEET FOR N2702L DATED 11/18/94 New empty weight and balance computed. Customer furnished w/FAA approved Overhaul and Parts Manual Supplements for all alterations. Customer furnished w/FAA approved Flight Manual Supplements for all operations. Pertinent details of the above installations are on file under work order no. 1465. -END-Eister u Silok prascurizad magnetos p4a 6320 par Lwg. 1036, Rav. 1, dated 2/24/9€ sori Cing. - a. Rav. R. dated *3/2/83 NA* Wistor 3E2651814.

ADDITIONAL SHEETS ARE ATTACHED

FAA AC 72-4906

± U.S. GPO: 1981 - 775-332/47

DEPARTMENT OF TRANSPORTATION
FEDERAL AVIATION ADMINISTRATION

Form Approved Budget Bureau No. 04-R060.1

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INSTRUCT			FAR 43.9, FAR 43 App		-1 (or subsequen	t revision thereof)
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1. AIRCRAFT	SERIAL NO.	414A-0608		NATIONALITY AND	REGISTRATION /	<b>ŅARK</b>
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Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Engine modified for all operation power rating to 325 HP at 41" MAP and 2700 RPM according to RAM Dwg. List 1186, Rev. F, dated 7/11/86. Modified in accordance with STC SE4327SW, Rev. 4. Customer furnished with RAM Overhaul Manual Supplement, Operators Manual Supplement, and Parts Manual Supplement. See specific operating limitations in Aircraft Flight Manual or Supplemental Flight Manual.

Engine cylinders modified per Dwg. 1158, Rev. X, dated 12/8/93 I/A/W STC SE3631SW.

Installed RAM p/n 1700-1 RAM rocker arm bushing I/A/W RAM Dwg. No. 1700, Rev. A, ECN 993, dated July 29, 1994, per attached DER approval dated 9/12/94.

Engine crankcase modified per Dwg. 1157, Rev. O, dated 2/22/93 I/A/W STC SE3630SW.

Engine installed per RAM Dwg. 1016, Rev. P, dated 9/20/93 I/A/W STC SA4546SW.

Installed Floscan Fuel Flow transducer per Dwg. 1083 Rev. G, dated 11/3/93 VA/W STC SE5726SW.

Installed Slick pressurized magnetos p/n 6320 per Dwg. 1036, Rev. T, dated 2/24/94 and Dwg. 1068, Rev. K, dated 3/3/94 I/A/W STC SE4651SW.

Installed spring load induction hose clamps per Dwg. 1171 dated 5/23/85 VA/W STC SE3632SW.

Negligible weight and balance change.

Customer furnished with FAA approved Overhaul and Parts Manual Supplements for all alterations.

Pertinent details of the above installations are on file under work order no. 1379.

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DEPARTMENT OF TRANSPORTATION DATE FEDERAL AVIATION ADMINISTRATION
STATEMENT OF COMPLIANCE WITH THE FEDERAL AVIATION REGULATIONS September 12, 1994 AIRCRAFT OR AIRCRAFT COMPONENT IDENTIFICATION MAKE MODEL NO. TYPE (Airplane, Radio, NAME OF APPLICANT RAM Aircraft Corporation P.O. Box 5219 Helicopter, etc.) Teledyne \*See Below Continental Motors Engine Waco, Texas 76708 LIST OF DATA IDENTIFICATION RAM Dwg. No. 1700 Drawing Title: RAM Rocker Arm Bushing: Rev. A ECN 993 The RAM part no. 1700-1 RAM rocker arm bushing is to be installed in lieu of the TCM p/n 652129 rocker arm bushing in the standard TCM TSIO-520 series engine rocker arm assembly. The RAM bushing is manufactured from TCM bushing p/n 652129. The RAM bushing was subjected to appropriate tests and inspections to verify FAR Regulatory Compliance. The RAM bushing provides increased oil flow out of the valve squirt orifice and increased lubricant volume to the rocker shaft to rocker bushing interface when compared to the 652129 TCM bushing installation. These facts were documented by direct comparison testing. Dated: 7/29/94 Twelve RAM 1700-1 bushings were installed in the twelve rocker arm assemblies installed on TSIO-520-NB engine s/n R-521612 as part of the RAM FAR Repair Station engine overhaul process. This engine was also modified in accordance with STC SE3631SW. The engine STC had not been revised at this time to include the above discussed rocker arm bushing revision. Rocker arm shafts and the RAM bushing 1700-1 fits, tolerances, material alloys, and finishes are unchanged from the standard TCM type certificate approved values including the TCM TSIO-520 Overhaul Manual Limits and Specifications: PURPOSE OF DATA Engineering approval of data in support of installation. APPLICABLE REQUIREMENTS (LIST SPECIFIC SECTIONS) CAM 13.101 Materials CAM 13.104 Durability CERTIFICATION-Under authority vested by direction of the Administrator and in accordance with conditions and limitations of appointment under part 183 of the Federal Aviation Regulations, data listed above and on attached sheets numbered have been examined in accordance with established procedures and found to comply with applicable requirements of the Federal Aviation Regulations.

I ( ) therefore ( ) Recommend approval of these data SIGNATURE(S) OF DESIGNATED ENGINEERING REPRESENTATIVE(S) DESIGNATION NUMBER(S) CLASS FICATION(S) SW-394 Powerplant CAR 3, Jack M. Riley, Jr. FAR 23, Chart B All of Areas A & B COMPUTER GENERATED FAA FORM 8110-3 BWRSS

FAA Form 337 (7-67)

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Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Engine modified for all operation power rating to 325 HP at 41" MAP and 2700 RPM according to RAM Dwg. List 1186, Rev. F, dated 7/11/86. Modified I/A/W STC SE4327SW, Rev. 3. Customer furnished w/RAM Overhaul Manual Supplement, Operator's Manual Supplement, and Parts Manual Supplement. See specific operating limitations in Aircraft Flight Manual or Supplemental Flight Manual.

Engine cylinders modified per Dwg. 1158, Rev. Q, dated 9/5/91 I/A/W STC SE3631SW.

Engine crankcase modified per Dwg. 1157, Rev. L, dated 1/26/90 I/A/W STC SE3630SW.

Engine installed per RAM Dwg. 1016, Rev. N, dated 6/18/90 I/A/W STC SA4546SW.

Installed Slick pressurized magnetos p/n 6320 per bwg. 1036, Rev. O, dated 6/28/91 and Dwg. 1068, Rev. I, dated 7/1/91 I/A/W STC SE4651SW.

Exhaust slip joints modified to slip joint configuration per Dwg. 1001, Rev. G, dated 7/16/85 I/A/W STC SA4331SW.

Installed spring load induction hose clamps per Dwg. 1171 dated 5/23/85 I/A/W STC SA3632SW.

Negligible weight and balance change.

Customer furnished w/FAA approved Overhaul and Parts Manual Supplements for all alterations.

Customer furnished w/FAA approved Flight Manual Supplements for all operations.

Pertinent details of the above installations are on file under work order #11931.

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C. FAAAC 75 4906

★ U.S. GPO: 1981 - 775-332/47

DEPARTMENT OF TRANSPORTATION

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D. I certify	that the repair a	nd/or alteration ma	de to the unit(s) ident	rified in item nts of Part 43	4 above and described o of the U.S. Federal Avia owledge.	n the reverse tion Regulation	oui ou
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Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Engine modified for all operation power rating to 325 HP at 41" MAP and 2700 RPM according to RAM Dwg. List 1186, Rev. F, dated 7/11/86. Modified I/A/W STC SE4327SW, Rev. 3. Customer furnished w/RAM Overhaul Manual Supplement, Operators Manual Supplement, and Parts Manual Supplement. See specific operating limitations in Aircraft Flight Manual or Supplemental Flight Manual.

Engine cylinders modified per Dwg. 1158, Rev. Q, dated 9/5/91 I/A/W STC SE3631SW.

Engine crankcases modified per Dwg: 1157, Rev. L dated 1/26/90 I/A/W STC SE3630SW.

Engine installed per RAM Dwg. 1016, Rev, N, dated 6/18/90 I/A/W STC SA4546SW.

Installed Slick pressurized magnetos p/n 6320 per Dwg. 1036, Rev. Q, dated 6/28/91 and Dwg. 1068, Rev. I, dated 7/1/91 I/A/W STC SE4651SW.

Exhaust slip joints modified to slip joint configuration per Dwg. 1001, Rev. G, dated 7/16/85 I/A/W STC SA4331SW.

Installed spring load induction hose clamps per Dwg. 1171 dated 5/23/85 I/A/W STC SA3632SW.

Installed vacuum pump cooling shroud on engine vacuum pump I/A/W RAM Dwg. 1221, Rev. E, dated 2/25/92 and RAM Dwg. 1199, Rev. C, dated 12/12/88 per STC SA3721SW.

Negligible weight and balance change.

Customer furnished w/FAA approved Overhaul and Parts Manual Supplements for all alterations.

Customer furnished w/FAA approved Flight Manual Supplements for all operations.

Pertinent details of the above installations are on file under work order #0361.

CORRUS END DESCRIPTION WAS ACCURATED.

FAA AC 72-4906

± U.S. GPO: 1981 - 775-332/47

			PERMISON OF PEDERAL SAVIATION  JOR REPAIR A  Powerplant,	ADMIN AND	ALTI	ION ERATION	nce)		FOR F	IN No. 04-RO	ILY
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Weight and balance or operating ! An alteration must be compatible with applicable airworthiness require ans

8. DESCRIPTION OF WORK ACCOMPLISHED craft nationality and registral or ma

Engine modified for all 2700 RPM according Supplement, Supplement Supplement, Supplement Supplemental Figs.

Engine cylinders modified SE3631SW.

Engine cran cases modified by SE3630SW.

Engine installed per R SA4546SW.

Installed Slick pressu dated 6/28/91 and Dwg.

Exhaust slip joints modi Rev. G, dated 7/16/85 1/A/W S

Installed spring load induction has class per Dwg. 1171 dated 5/23/85 I/A/W STC SA3632SW.

Installed vacuum pump cool
Dwg: 1221, Rev. E. dated Dwa . 12/12/88 per STC SA3721SW-

Negligible weight and balar

Customer furnished w/FAA app for all alterations.

operations.

TICE

s shall be entered in the appropriate aircraft record. strations to assure continued conformity with the

Sired, attach additional sheets. Identify with aircompleted.)

wer rating to 325 HP at 41" MAP and ist 1186, Rev. F, dated 7/11/86. Customer furnished w/RAM Overhaul Supplement, and Parts Manual Climitations in Aircraft Flight

158, Rev. Q, dated 9/5/91 I/A/W STC

1157, Rev. L dated 1/26/90 I/A/W STC

0.6, Rev, N, dated 6/18/90 I/A/W STC

etos p/n 6320 per Dwg. 1036, Rev. Q, dated 7/1/91 I/A/W STC SE4651SW.

p joint configuration per Dwg. 1001,

nyd or ngine vacuum pump I/A/W RAM M Dwg 1199, Rev. C, dated

rhaul and Parts Manual Supplements

Customer furnished w/FAA approx Flight Manual Supplement for all

Pertinent details of the above installations are on falls inder work order #0361.

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ADDITIONAL SHEETS ARE ATTACHED

C FAA AC 72-4596

÷ U.S. GPO: 1981 -775-332/47

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- Department
of Transportation
Federal Aviation

#### MAJOR REPAIR AND ALTERATION-(Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020 For FAA Use Only Office Identification

03 INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act of 1958). Model 414A Cessna 1. Aircraft Nationality and Registration Mark Serial No. 414A0608 N2702L USA Address (As shown on registration certificate) Name (As shown on registration certificate) 1500 Crafton Ave. 2. Owner Redlands, D.W. Machine Products, Inc. 3. For FAA Use Only 4. Unit Identification Serial No. Repair Alteration Model Make Unit Х 🗻 (As described in Item 1 above) 🗻 AIRFRAME POWERPLANT PROPELLER APPLIANCE Manufacturer 6. Conformity Statement C. Certificate No. B. Kind of Agency A. Agency's Name and Address U.S. Certificated Mechanic Premier Air Center, Inc. Foreign Certificated Mechanic 18 Terminal Drive PAZRO68H Certificated Repair Station East Alton, IL 62024 Manufacturer D. I certify that the repair and/or alteration made to the unit(s) identified in item 4 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge. Signature of Authorized Individual Date David Pranger September 3, 1992 Decor Alt. Inspector 7. Approval for Return To Service Pursuant to the authority given persons specified below, the unit identified in item 4 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is APPROVED 

REJECTED

Inspection Authorization

Person Approved by Transport Canada Airworthiness Group

Signature of Authorized Individual

Other (Specify)

David Pranger Alt. Inspector

FAA Form 337 (12-88)

FAA Fit. Standards

Inspector

Date of Approval or Rejection

FAA Designee

September 3, 1992

Manufacturer

Repair Station

Certificate or Designation No.

PAZRO68H

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

B. Description of Work Accomplished
(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Replaced RH outboard flap skin P/N 0825000-60, replaced LH elevator skins P/N 5034000-3, 5034000-4, 5034000-5. Balanced checked after painting and was within limits. Replaced RH elevator upper skin P/N 5034000-25. Balanced checked after painting and was within limits. Repairs performed per Cessna service manual, section 16, structural repair manual and AC43.13-1A.

SERVING TO SERVING THE SERVING

±U \$ 3PO 1990-0-568-012 40004

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	have be	y that the repair ar een made in acco ed herein is true	ordan	nce with the requi	irements	nit(s) identified in its s of Part 43 of the L	tem 4 above	e and described al Aviation Regu	on the reverse ulations and the	e or attachme hat the inforn	ents hereto nation
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5	FA	AA Fit. Standards	1	Manufacturer		Inspection Author	<del></del>	Other (Spe	ecify)		
BY		AA Designee	x .	Repair Station		Person Approved Canada Airworthin	iness Group	ρ			<del></del>
		roval or Rejection		Certificate or Designation No	١	Signature of Auti	norized Inc	dividual		NSPECTOR HOLTMAN	-
. 4	AUGUS	T 28, 1992	- 1	PAZRO68H	and property of the	Ment.	Klake	mar	GEURGE	HOLTMAN	2-1

FAA Form 337 (12-88)

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished (If more space is required, attach additional speets. Identify with aircraft nationality and registration mark and date work completed.) Installed in aircraft the Garmin GPS 100 AVD S/N 92600043 Global Positioning System Receiver, Garmin P/N 011-00042-00 S/N 001070 GPS Antenna and Northern Airborne Technologies RS08-001 S/N 9757 Switching Assembly according to Garmin Installation Manual P/N 190-00004-00 Revision F dated May 4, 1992, Northern Airborne Technologies RS08-001 Installation Instructions and in accordance with AC 43.13-1A Chapter 11 sections 2 & 3 and AC 43.13-2A Chapters 2 & 3. The Garmin GPS 100 AVD Global Positioning System is approved for VFR use only and is placarded accordingly. --FNDsatius renand mile di The second of th P.T. 177841 TINA RESEARCH RESE THE TEST TEST TO THE TEST OF T To bour twent all to be undirected to the រាចជាពណ្ឌៈគឺ លេះសិក សាក មាន ឧណៈ ស៊ូតីម៉ូគ្និ य पर्याप अञ्चल ☐ Additional Sheets Are Attached

± U S.CPO.1990-0-€68-012-40004

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# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved: OMB No 2120-0020

For FAA Use Only
Office Identification
STL-FSDO

INSTRUCTIONS: Print or type all entries See FAR 43 9. FAR 43 Appendix B; and AC 43.9-1 (or subsequent revision thereof) for instructions

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AUGUST	15, 1991				Store	////	leman.	ALT.	INSPECT	OR
					oval for Return					
- Pursuant to Administrat	the authority or of the Federa	given al Avi	persons specified ation Administration	below	the unit identifi	ed in item 4	was inspected i	n the ma	inner prescr	ibed by th
	A Fit. Standards pector	- 1	Manufacturer		nspection Author	izátion	Other (Specify)			
	A Designee	X	Repair Station	f	Person Approved Canada Airworthi	by Transport	]		=	٠
Date of Appro	wat or Rejection	1	Certificate or Designation No.	:	Signature of Aut	Dorized Indi	ndual			<del></del>

#### NOTICE & property of Justiney of Superial

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

(If more space is required, attach additional sheets, identify with aircraft nationality and registration mark and date work completed.) 

Installed in aircraft the ARNAV R-501 P/N 453-1050 S/N 140770 Loran C Receiver and ARNAV P/N-452-0139 S/N 013845 Pre-Amp Loran C Antenna according to ARNAV Installation Manual P/N 570-1026A dated September 5, 1990 and pertinent data in AC 20-121A.

System flight checked in enroute and terminal modes and was within limits of AC 20-121A paragraph 9.

System approved for IFR enroute and terminal use in accordance with AC 20-121A paragraphs 9a,b,c,e, and 10b have been met and placarded "Enroute and terminal modes approved for IFR" and "approach mode not approved for IFR".

Installed Flight Manual Supplement "ARNAV-R-50i-Loran C Navigation System" dated Aug: 15 1991 is compatible with aircraft.

#### ENROUTE FLIGHTS

Flight was from St. Louis Regional-Airport-over Vandalia VORTAC, flight over Vandalia VOR on heading of 070° with a distance of zero miles, the error was .25 miles maximum.

Flight over Vandalia VORTAC to over Troy VORTAC. Flight over Troy VORTAC on heading 234° with distance of zero miles, the error was 25 miles maximum. -

Flight over Troy VORTAC to St. Louis Regional Airport

Flight on 4 Cardinal headings over St. Louis Regional Airport has less Flight on 4 Cardinal headings over St. Louis region of than ,5 mile error.

The state of the substitute of the state of

FAA Fit Standards Inspector

FAA Designee

Date of Approval or Rejection

JULY 11, 1991

BY

Manufacturer ६

Repair Station

Certificate or Carsignation No.

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US Department of franciscon federal Assortan Administration	MAJOR REPAI (Airframe, Powerplai	R AND A	ALTERATIO	O <b>N</b> pliance		Office Iden	7 FAA Use O	nly		
INSTRUCTI and disposit for each suc	ONS: Print or type all entries See FAR ion of this form. This report is required in violation (Section 901 Federal Aviati	43 9, FAR 4: by law (49 ton Act of 1	3 Appendix B, a J.S.C. 1421). Fa 958).	nd AC 43. ilure to re	9-1 (or subseque port can result in		·	structions ed \$1,000		
1. Aircraft	Make CESSNA	Model 414A						<del></del>		
	Serial No. 414A_06//8			l ·	N2702L					
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PROPELLER		•								
APPLIANCE	Type Manufacturer							18.		
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EAST ALT		x	Certificated Re	pair Station		1	.R068н			
D. I certify the have been furnished	at the repair and/or alteration made to made in accordance with the require herein is true and correct to the best	the unit(s) ements of P of my know	identified in ite art 43 of the U. riedge.	m 4 above S. Federa	and described o	n the revers ations and t	e or attachme	ints hereto hation		
Dete , JULY 11,			nature of Auth		ividual	GEORGE	HOLTMAN	1		
		7. Approv	al for Return To	o Service	oman	, ALI . 1	MOFECTOR	-		

Inspection Authorization

Person Approved by Transport Canada Airworthiness Group

Signature of Authorized Individual

Other (Specify)

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished
(If more space is required, attach additional sheets, identify with aircraft nationality and registration mark and date work completed.)

Removed from aircraft the ARNAV R-30 Loran C System consisting of: R-30A P/N 453-0109 S/N 61382 Receiver and Pre-Amp Antenna P/N 452-0112 S/N 32076.

Installed in aircraft the ARNAV R-50i Loran C System consisting of: R50i P/N 453-1050-00 S/N 140770 Receiver and Pre-Amp Antenna P/N 452-0139 S/N 013845 according to ARNAV Installation Manual P/N 570-1026B dated January 21, 1991 and in accordance with AC 43.13-1A Chapter 11 section 2 & 3 and AC 43.13-2A Chapters 2 & 3.

The ARNAV R-50i Loran C System is approved for VFR use only and is pln: rded accordingly.

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## MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020

For FAA Use Only Office Identification

INSTRUCTIONS: Print or type all entries. See FAR 43.9. FAP 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act of 1958). Model CESSNA 414A 1. Aircraft Serial No. Nationality and Registration Mark N2702L 414A-0608 Name (As shown on registration certificate) Address (As shown on registration certificate) D.W. MACHINE PRODUCTS INC. 1500 CRAFTON AVE. 2. Owner REDLANDS, CA 92373 3. For FAA Use Only 4. Unit Identification 5. Type Unit Make Model Serial No. Repair Alteration AIRFRAME -- (As described in Item 1 above) Х POWERPLANT PROPELLER MAY 1.4 1990 Туре APPLIANCE **FSDO** Manufacturer 6. Conformity Statement Agency's Name and Address B. Kind of Agency C. Cértificate No. U.S. Certificated Mechanic PREMIER AIR CENTER, INC. Foreign Certificated Mechanic 18 TERMINAL DRIVE Certificated Repair Station PAZRO68H EAST ALTON, IL 62024 Manufacturer D. I certify that the repair and/or alteration made to the unit(s) identified in item 4 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herain is true and correct to the best of my knowledge. Signature of Authorized Individual MAY 10, 1990 ALT: INSPECTOR 7. Approval for Return To Service Pursuant to the authority given persons specified below, the unit identified in item 4 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is APPROVED REJECTED FAA Fit. Standards Inspector Other (Specify) Manufacturer Inspection Authorization Person Approved by Transport Canada Airworthiness Group FAA Designee Repair Station Certificate or Designation No. PAZRO68H Date of Approval or Rejection

FAA Form 337 (12-88)

ALT. INSPECTOR

MAY 10, 1990

FAA AIRCRAFT REGISTRY DATE: 1\_19\_91 CAMERA NO. Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements. 8. Description of Work Accomplished

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Description of Work Accomplished
(If more space is required, attach additional sheets, identity with aircraft nationality and registration mark and date work completed.)

Installed in aircraft the Trans-Cal D120-P2-T S/N 36648 Altitude Digitizer coupled to the existing #2 Transponder ARC RT-859A S/N 1876 according to Prans-Cal Industries Installation manual P/N 7421 November 1977 and in accordance with AC 43.13-1A Chapter 11, Sections 2 & 3 and AC 43.13-2A Chapter 2. Leak check Co-pilot's side Static System per F.A.R. 23.13257 Performed correspondence check per F.A.R. 91.36b.

DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION

Form Approved
Budget-Bureau No. 04-R060.1

OFFICE IDENTIFICATION

## FOR FAA USE ONLY

## MAJOR REPAIR AND PARESTRATION (Auframe, Powerplant, Propeller, or Appliance)

INSTRUCTIONS: Print or type all entries. See FAR 43.8 FAR 33 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form

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FAA - DALLAS 414A Ceasna FSDO-63NATIONALITY AND REGISTRATION MARK i AIRCRAFT SERIAL NO. N2702L 414A-0608 ADDRESS (As shown on registration certificate) NAME (As shown on registration certificate) 18 Terminal Drive 2. OWNER Walston Airbusiness Inc. East Alton, IL 62024 3. FOR FAA USE ONLY

ने प्रदेशक <mark>क</mark>ो प्रवेश होते हैं। इंडिक्ट प्रियम होता होते हैं। इसके के प्रदेश हैं। किस्स के प्रदेश के प्रदेश की है

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6. CONFORMITY STATEMENT C. CERTIFICATE NO. A. AGENCY'S NAME AND ADDRESS B. KIND OF AGENCY U.S. CERTIFICATED MECHANIC RAM Aircraft Corporation FOREIGN CERTIFICATED MECHANIC Waco, Texas 76708 X CERTIFICATED REPAIR STATION 202-76 MANUFACTURER

D. I certify that the repair and/or-alteration made to the unit(s) identified in item 4 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge.

SIGNATURE OF AUTHORIZED INDIVIDUAL 9/3/87

7. APPROVAL FOR RETURN TO SERVICE

Pursuant to the authority given persons specified below, the unit identified in item 4 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is XXAPPROVED REJECTED OTHER (Specify) FAA FLT. STANDARDS INSPECTOR INSPECTION AUTHORIZATION MANUFACTURER CANADIAN DEPARTMENT OF TRANSPORT INSPECTOR FAA DESIGNEE REPAIR STATION SIGNATURE OF AUTHORIZED INDIVIDUAL CERTIFICATE OR

DATE OF APPROVAL OR DESIGNATION NO. ohn Sartor 9/3/87

FAA Form 337 (7-67)

(8320)



Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

 DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with air croft nationality and registration mark and date work completed.)

Engines modified for all operation power rating to 325 HP at 41" MAP and 2700 RPM according to RAM Dwg. List 1186, Rev. F, dated 7/11/86. Modified in accordance with STC SE45275W. Customer furnished w/Overhaul Manual Supplement, Operator's Manual Supplement, and RAM Recommended Operational Procedures Supplement. See specific operating limitations in Aircraft Flight Manual or Supplemental Flight Manual.

Engine cylinders modified per Dwg. 1158, Rev. C dated 6/11/86 in accordance with STC SE3631SW.

Engine crankcases modified per Dwg. 1157, Rev. E dated 7/9/86 in accordance with STC SE3630SW.

Installed Floscan Fuel Flow transducers per Dwg. 1083, Rev. A, dated 10/1/84 in accordance with STC SE5726SW.

Installed SDI Hoskins Fuel Flow System per Dwg. 1078, Rev. A, dated 9/24/84 in accordance with STC SA5796SW. Flight Manual Supplement dated 9/20/84.

Installed Slick pressurized magnetos p/n 6220 per Dwg. No. 1036, Nev. G, dated 9/30/83 in accordance with STC SE4651SW.

Hartzell Q-Tip propellers model PHC-C3YF-2UF installed in accordance with STC SA4546SW in conjunction w/TSIO-520-NB engines wodified to 325 HP per STC SE43276W.

Installed Woodward Type II Synchrophase System per Dwg. 213718, Rev. Al3, dated 9/16/30 per STC SA20GL. Woodward governors installed per STC SA300CE in conjunction with Type II Synchrophase System. Operations Manual furnished.

Installed Alcor EGT system per manufacturer's instructions in accordance with STC SA522SW.

Exhaust slip joints modified to slip joint configuration per Dwg. 1001, Rev. G, dated 7/16/85 in accordance with STC SA4331SW.

Installed spring load induction hose clamps per Deg. 1171 dated 5/23/85 in accordance with STC SE3632SW.

-END-

Customer furnished w/FAA approved Flight Manual Supplements for all operations.

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Pertinent details of the above installations are on file under work order \$10175.

ADDITIONAL SHEETS ARE ATTACHED

\$US/-SOVERNMENT PRINTING OFFI € 1977-7:1-021/344

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1. AIRCRAFT	SERIAL NO. 414A-0608		NATIONALITY AND N2702L	REGISTRATION M	IÅRK	
2. OWNER	NAME (As shown on registration certi 7W Enterprises Inc. DB 7 Bar Ranch		ADDRESS (As shown Sand Spring		ificate) 59077	
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	aft Corporation		ATTITION TO MECTINATIO			
P. 0. Box	5219		D REPAIR STATION	20	2-76	
WAco, Tex	as 76708	MANUFACTL	RER			
- attachme	that the repair and/or alteration m nts hereto have been made in according the information furnished herein is	dance with the require	ments of Part 43 of the	: U.S. Federal Avia	n the reve	rse or lations
DATE	9/3/87	SIGNATURE O	F'AUTHORIZED INDIVI	DUAL	:	
		ARRE MERCE EL	John Josta	<u> </u>		
		APPROVAL FOR RETURN		<del></del>		
Pursuant to the Administ	the authority given persons specified trator of the Federal Aviation Admin	below, the unit ident istration and is A			er prescrib	ed by
	FLT. STANDARDS MANUFACTURER	INSPECTION AUTH	-	secify)		
FAA	DESIGNEE X REPAIR STATION	CANADIAN DEPAR OF TRANSPORT II OF AIRCRAFT	ISPECTOR	-	· ·	-
DATE OF APP	DESIGNATION N		F AUTHORIZED INDIV	IDUAL		
FAA Form 3	202-76		Jon sorwi			3320)
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Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous afterations to assure continued conformity with the applicable airworthiness requirements.

 DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets: Identify with aircraft nationality and registration mark and date work completed.)

Engines modified for all operation power rating to 325 HP at 41" MAP and 2700 RPM according to RAM Dwg. List 1186, Rev. F, dated 7/11/86. Modified in accordance with STC SE4327SW. Customer furnished w/Overhaul Manual Supplement, Operator's Manual Supplement, and RAM Recommended Operational Procedures Supplement. See specific operating limitations in Aircraft Flight Manual or Supplemental Flight Manual.

Engine cylindera modified per Dwg. 1158, Rev. C dated 6/11/86 in accordance with STC SE36315W.

Engine crankcases modified per Dwg. 1157, Rev. B dated 7/9/86 in accordance with STC SE3630SW.

Installed Floscan Fuel Flow transducers per Dwg. 1983, Rev. A, dated 10/1/84 in accordance with STC SE5726SW.

Installed SDI Hoskins Fuel Flow System per Dwg. 1078, Rev. A, dated 9/24/84 in accordance with STC SA5796SW. Flight Manual Supplement dated 9/20/84.

Installed Slick pressurized magnetos p/n 6220 per Dwg. No. 1036, Rev. G, dated 9/30/83 in accordance with STC SE46518W.

Hartzell Q-Tip propellers model PHC-C3YF-2UF installed in accordance with STC SA4546SW in conjunction w/TSIO-520-NB engines modified to 325 HP per STC SE4327SW.

installed Woodward Type II Synchrophase System per Dwg. 213718, Rev. Al3, dated 9/16/80 per STC SA20GL. Woodward governors installed per STC SA300CE in conjunction with Type II Synchrophase System. Operations Manual furnished.

Installed Alcor EGT system per manufacturer's instructions in accordance with STC SA522SW.

Exhaust slip joints modified to slip joint configuration per Dwg. 1001, Rev. G, dated 7/16/85 in accordance with STC SA4331SW.

Installed spring load induction hose clamps per Dwg. 1171 dated 5/23/85 in accordance with STC SE36325W.

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Customer furnished w/FAA approved Flight Manual Supplements for all operations.

Pertinent details of the above installations are on file under work order #10175.

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±US. GOVERNMENT PRINTING OFFICE: 1977-771-021/344

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FAA Form 337 (7-67)

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